



[Research article]

## Development and validation of RP – HPLC method for the estimation of Tylosin tartrate in pure and pharmaceutical formulation

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### ABSTRACT

A simple, fast, precise, selective and accurate RP-HPLC method was developed and validated for the simultaneous determination of tylosin tartrate from pharmaceutical formulation. Chromatographic separation was achieved gradient on a phenomenex c18 column (250 x 4.6 mm, 5  $\mu$  particle size) using a mobile phase. Acetonitrile and water in the ratio of 90:10. the flow rate was 1.5ml / min and effluent was detected at 292 nm. The retention time of tylosin tartrate was found to be 2min. linearity was observed in the concentration range of 50 -250 $\mu$ g /ml. The method was validated according to ICH guidelines with respect to specificity, linearity, accuracy, precision and robustness. The method developed can be used for the routine analysis of tylosin tartrate.

**Keywords:** RP-HPLC method, Tylosin tartrate.

### INTRODUCTION

Tylosin tartrate is chemically [(2*R*,3*R*,4*E*,6*E*,9*R*,11*R*,12*S*,13*S*,14*R*)-12-{{3,6-dideoxy -4-*O*- (2,6-dideoxy-3-*C*-methyl- $\alpha$ -*L*-ribohexopyranosyl) -3- (dimethyl amino)- $\beta$ -D-

glucopyranosyl] oxy}-2-ethyl-14-hydroxy-5, 9,13-trimethyl-8, 16-dioxo-11-(2-oxoethyl) oxacyclohexadeca- 4,6-dien-3-yl)methyl 6-deoxy-2,3-di-*O*-methyl- $\beta$ -D-allopyranoside (figure1), is an antibiotic.

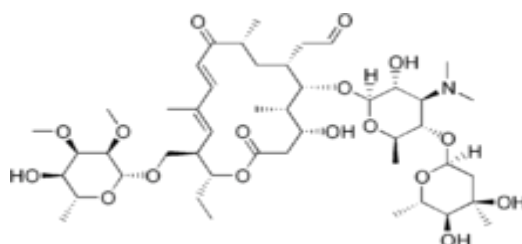


Figure 1: Chemical structure of tylosin tartrate

Several HPLC<sup>5,6,7</sup>, GC<sup>8,9</sup> and LC/MS-MS<sup>10-14</sup> methods have been reported for the analysis of tylosin tartrate in plasma that suffer from either

undesirably long chromatographic run times and requirement for gradient analysis or use of an internal standard. The objective of this study was to

develop reverse phase high performance liquid chromatography method for the estimation of tylosin tartrate in pure and pharmaceutical dosage form without any derivatization and having short retention time. This method was found to be linear, precise, accurate, sensitive, specific, and robust, and therefore suitable for routine analysis.

## MATERIALS AND METHOD

### Chemicals and Reagents

Tylosin tartrate was obtained as a gift from vet India, Hyderabad. HPLC grade acetonitrile and, water was obtained from SD Fine Chemicals Ltd, Mumbai.

### HPLC Instrumentation and Chromatographic conditions

The analytical separations were carried out on a waters 2487 HPLC system equipped with UV detector. The output of signal was monitored and integrated using LC – solutions 2000 software. The analytical column was phenomenex C<sub>18</sub> (150 × 4.6 mm, 5 μ). Mobile phase consisted Acetonitrile and water in the ratio of 90:10. Mobile phase was mixed, filtered through 0.45 μ membrane filter and degassed under ultrasonication. The mobile phase was used as diluent. The flow rate was 1.5 ml/min and runtime was 5 minute. The column was maintained at ambient temperature. UV detection was measured at 292 nm and the volume of sample injected was 10 μl.

### Preparation of standard stock solution

50 mg of tylosin tartrate was weighed accurately and dissolved in 50 ml of mobile phase to get the concentration of 1000 μg/ml. Resultant solution

was filtered through What man filter paper. The standard chromatogram for tylosin tartrate (100μg/ml) was shown in figure 2.

### Preparation of working standard solution

Working standard solutions of tylosin tartrate were prepared by accurately transferring the (0.1, 0.5, 1.0, 1.5, 2.0 and 2.5 ml) aliquots of the standard stock solution into a series of six 10 ml volumetric flasks. The volume was made up to mark with mobile phase to obtain concentration range of 10 – 250 μg/ml.

### Preparation of sample solutions

0.5 ml of tylosin tartrate injection was taken into 100 mL volumetric flask and then the sample was diluted to 100 ml with mobile phase to get concentration of 100 μg/ml and used for analysis.

## RESULTS AND DISCUSSION

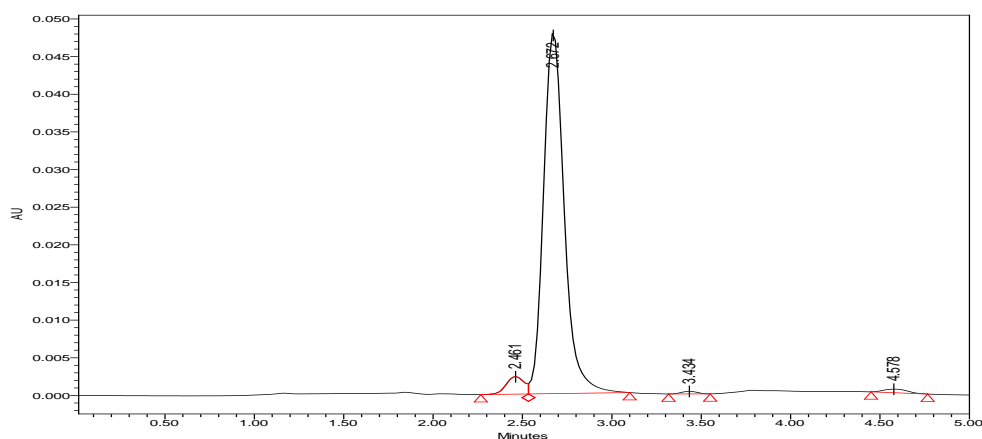
### HPLC method development and optimization

To optimize the chromatographic conditions, different columns, mobile phases, flow rates etc., were tested. Acetonitrile and water in the ratio of 90:10 was preferred as mobile phase because it resulted in a greater response to tylosin tartrate after several preliminary investigatory runs compared with the different mobile phase combinations. The effect of the flow rate was studied in the range 0.9 to 2.0 ml/min and 1.5 ml/min was preferred to be effective. Under these conditions, the analytic peak obtained was well-defined and free from tailing. The retention time (RT) was found to be 2.672 min.

The optimized chromatographic parameters were listed in table 1.

**Table 1: Optimized chromatographic parameters**

Optimized Chromatographic	parameters
Elution	Gradient
Mobile phase	Acetonitrile :water (9.:10)
Column	Phenomenex c18 column
Flow rate	1.5 ml/min
Detection	292 nm
Injection volume	10 μl
Temperature	Ambient
Retention time	2.672 min
Run time	5.0 min
Concentration	10 – 250 μg/ml

**Graph 2. Optimized chromatogram****Validation of the method**

When method development and optimization are complete, it is necessary to accomplish method validation. The validation studies include linear range (correlation coefficient), method precision (RSD, %), method accuracy (% recovery and RSD, %), sensitivity studies (LOD & LOQ), and robustness.

**System suitability studies**

System-suitability tests are an integral part of method development and are used to ensure adequate performance of the chromatographic

system. Retention time (RT), tailing factor (T), and peak asymmetry (AS), resolution (RS) were evaluated. The system suitability test was performed using five replicate injections of standards before analysis of samples. The system suitability method acceptance criteria set in each validation run were: capacity factor > 2.0, tailing factor  $\leq$  2.0 and theoretical plates > 2000. In all cases, the relative standard deviation (R.S.D) for the analytic peak area for two consecutive injections was <2.0%. System suitability parameters were shown in table 2.

**Table 2: System suitability parameters**

Parameters	Values
Retention time	2.672min

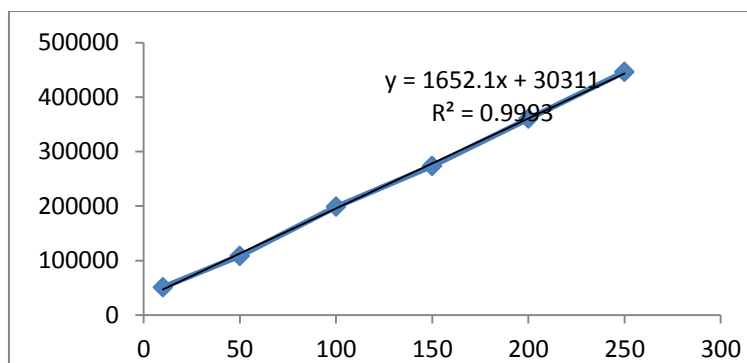
**Linearity**

The linearity of the method was evaluated by preparing six series of standard solutions of tylosin tartrate in the range of 10 – 250  $\mu\text{g/ml}$  in mobile phase and injecting the solutions into the HPLC

system. Excellent correlation between tylosin tartrate peak area and concentration was observed with  $R^2 = 0.999$  (Figure.3). The regression equation was found to be  $Y = 1652x + 30311$ . Statistical data are presented in table 3 and the calibration curve was shown in figure 3.

**Table 3: Linearity results for tylosin tartrate**

S.no	Concentration	Area
1	10	50826
2	50	108340
3	100	198556
4	150	273494
5	200	360050
6	250	446214



**Figure 3: Calibration curve of tylosin tartrate**

### Precision

#### System precision: (Repeatability)

To study precision, five replicate standard solutions of tylosin tartrate (100 $\mu$ g/ml) were prepared and

analyzed using the proposed method. The percent relative standard deviation (% RSD) for peak responses was calculated. Results of system precision studies were shown in table 4.

**Table 4: Results of system precision for tylosin tartrate**

S.no	Retention time(min)	Area (mv.Sec)
1	2.164	108564
2	2.183	1902567
3	2.207	2036987
4	2.241	2326987
5	2.173	2569874
6	2.244	2698745
Mean	2.202	1940620.667
Standard deviation	0.03451377	47620.365
% RSD	1.56738262	1.453872919

#### Method precision: (Reproducibility)

The intraday and inter-day precision of the proposed method was determined by analyzing the corresponding responses 6 times on the same day

and on different days for concentration of sample solutions of 100 $\mu$ g/ml. The result was reported in terms of relative standard deviation (% RSD). Results of method precision studies were shown in table 5.

**Table 5: Results of Method precision for tylosin tartrate**

S.no	Peak area	%labelled claim
1	105896	90.236
2	123698	101.235
3	165987	102.325
4	206598	106.325
5	215694	123.36
6	223654	125.365
Mean	173587.833	108.141
SD	49996.3476	9.36985456
% RSD	28.8017579	0.4569854

**Intermediate precision**

The intermediate precision of the proposed method was determined by performing the method by two analysts (Analyst 1 and Analyst 2) for

concentration of sample solutions 100 µg/ml. The percent relative standard deviation (% RSD) for peak responses was calculated. The results for intermediate precision were shown in table 6.

**Table 6: Results of Intermediate precision for tylosin tartrate**

S.NO	ANALYST 1		ANALYST 2	
	RT (MIN)	AREA (MV.SEC)	RT (MIN)	AREA(MV.SEC)
1	2.193	1389879	2.241	1385965
2	2.736	1397256	2.661	1377715
3	2.601	1372689	2.594	1366121
4	2.606	1377661	2.693	1345688
5	2.643	1388821	2.619	1366127
6	2.493	1401127	2.514	1399910
Mean	2.54533333	1387905.5	2.553667	1373587.667
SD	0.18949899	10986.0312	0.165023	17092.40841
% RSD	7.44495764	0.791554699	6.462207	1.244362397

**ACCURACY**

Accuracy of the method was confirmed by the standard addition method, which was carried out by performing recovery studies at 3 different concentrations 100%, 150% and 200% of these expected, in accordance with ICH guidelines, by replicate analysis (n=3). Known amount of

standard drug solution (100 µg/ml) was added to a pre analyzed sample solution (100, 150, 200 µg/ml) and percentage drug content was measured. The closeness of obtained value to the true value indicates that the proposed method is accurate. Recovery studies were shown in table 7.

$$\% \text{ Recovery} = [(C_t - C_{pa}) / C_s] \times 100.$$

Where,

C<sub>t</sub> = Total concentration of analyte

C<sub>pa</sub> = Concentration of pre-analysed sample

C<sub>s</sub> = Concentration of standard added to pre-analysed sample.

**Table 7: Results of recovery studies for tylosin tartrate**

S.no	Level	Std	Amount added	Total recovery	Recovered	% Recovery
1	50	100	50	149.254	49.254	98.508
2	50	100	50	151.062	51.062	102.365
3	50	100	50	148.971	48.971	98.265
4	100	150	100	205.421	55.421	55.421
5	100	150	100	206.036	56.036	56.326
6	100	150	100	209.919	59.919	56.398
7	100	150	150	250	100	66.66
8	100	150	150	253.473	103	68.66
9	100	150	150	249.523	99	66

**Robustness**

The robustness study was performed to evaluate the influence of small but deliberate variation in the chromatographic condition. The robustness was checked by changing parameters like flow rate of mobile phase and detection wavelength

- Change in the detection wavelength by ± 2nm (294nm and 290nm)
- Change in flow rate by ± 0.1 ml/minute (1.6 ml/min and 1.4 ml/minute)

After each change, sample solution was injected and % assay with system suitability parameters were checked.

Robustness values were given in table 8

**Table 8: Results of Robustness for tylosin tartrate**

Parameter	Rt(min)	Area(mvsec)
Flow rate(ml/min)1.7	2.229	389654
1.3	2.569	386954
Wavelength(nm)	2.204	1896.369
	2.18	1852.369

### Limit of Detection and Quantitation

Detection and Quantitation limit were calculated by the method based on the standard deviation ( $\sigma$ ) and slope of the calibration plot, using the formula.

$$\text{Limit of Detection} = \sigma \times 3.3/S$$

$$\text{Limit of Quantitation} = \sigma \times 10/S$$

Where  $\sigma$  = The standard deviation of the response.

S = The slope of the calibration curve (of the analyte).

Results of LOD & LOQ were shown in table 9.

**Table 9: Results of LOD, LOQ for tylosin tartrate**

S.No	LOD	LOQ
1	0.099	0.301

### Specificity

Specificity of an analytical method is its ability to measure the analyte accurately and specifically in the presence of component that may be expected to

be present in the sample matrix. Chromatograms of standard and sample solutions were compared in order to provide an indication of specificity of the method.

### Assay of pharmaceutical formulation

The proposed validated method was successfully applied to determine tylosin tartrate in their

pharmaceutical dosage form And the % Assay results were shown in table 10.

**Table 10: Results of % assay**

S.No	Amount Found	%Assay
1	197.876	98.39
2	198.044	99.022
3	191.501	95.75

## CONCLUSION

A simple, rapid, accurate, and precise RP-HPLC method for the analysis of tylosin tartrate in pure and in pharmaceutical dosage forms had been developed and validated in accordance with ICH guidelines. The RP-HPLC method developed is cost-effective due to short retention time which enabled analysis of tylosin tartrate samples with a small amount of mobile phase. From the % RSD values of precision and recovery studies the method

was found to be precise and accurate. The low detection and quantification limits achieved indicate the method is very sensitive. The robustness data gathered during method validation showed that the method is not susceptible to small changes in chromatographic conditions. The proposed RP-HPLC method developed by the author is suitable for routine analysis and quality assessment of tylosin tartrate in pharmaceutical products.

**Table 12: Summary of validated parameters for proposed method**

Parameter	Result
Linearity range	10 – 250 µg/ml
Regression equation	Y =1652. X +30311
Slope	1652
Intercept	30311
Correlation coefficient	0.999
System precision (% RSD, n=5)	1.453
Method precision (% RSD, n=5)	0.456
Intermediate precision (% RSD, n=5)	1.244
LOD (µg/ml)	0.099
LOQ (µg/ml)	0.301
% Recovery(Accuracy =3)	102.365%
% Assay (% Assay, n=3)	98.365%

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