



## Formulation and evaluation of oral fast dissolving film containing glibenclamide

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### ABSTRACT

Glibenclamide (GBC) is an oral hypoglycemic drug that stimulates the pancreatic beta cells to secrete insulin and is often used to treat diabetes, including diabetes during pregnancy. In present research work an attempt has been made to prepare mouth dissolving films of Glibenclamide (GBC) were prepared using different polymers like HPMCE5, HPMCE15 by solvent casting method. The fast dissolving oral film evaluated for folding endurance, swelling index, surface pH, in-vitro disintegration time, drug content, drug polymer compatibility (IR Study), and in-vitro drug release. The physical appearance and folding endurance properties were found to be good and electron microscopy shows that films are clear, colorless with smooth surface without any scratches. The surface pH was found to be in the range of 6.35 to 6.75 which is close to salivary pH, which indicates that films may have less potential to irritate the oral mucosa, thereby they are comfortable. The drug content of all the films was in the range of 95 to 99 suggesting that drug was uniformly dispersed throughout all films. The In-vitro disintegration time of films prepared with HPMCE5 & HPMCE15 was in the range of 25 to 35 sec. the Invitro dissolution results showing that FA8 producing 98.59% Hence it can be inferred that the fast dissolving oral film of Glibenclamide may produce the rapid action thereby improving bioavailability and enhance the absorption by avoiding the first pass effect.

**Keywords:** Glibenclamide, HPMCE5, HPMCE15, Solvent casting method.

### INTRODUCTION

The oral route of drug administration is the most important method of administration of drug for systemic effect, despite of tremendous advancement in drug delivery system. Its ease of administration, pain avoidance and various advantages over other routes is the reason that the

oral route achieved such recognition. But the most evident drawback of oral dosage forms like tablets and capsules is difficulty in swallowing, leading to patient's in compliance particularly in case of pediatric and geriatric, bedridden, nauseous patients [1].

Orally fast-dissolving film is new drug delivery system for the oral delivery of the drugs. It was developed on the basis of technology of the transdermal patch. The delivery system consists of a very thin oral strip, which is simply placed on the patient's tongue or any oral mucosal tissue, instantly wet by saliva the film rapidly hydrates and adheres onto the site of application. It then rapidly disintegrates and dissolves to release the medication for oral mucosal and intragastric absorption. Technology Catalysts forecasts the market for drug products in oral

Thin film formulations was valued of \$500 million in 2007 and could reach \$2 billion in 2012. Based on upward global growth trends of the past decade, the fast dissolving dosage market could produce revenues of \$13 billion by 2015 [2].

## MATERIALS AND METHODS

Glibenclamide drug purchase from Yarrow Chem products Mumbai and Hydroxyl propyl methyl Cellulose E5 & E15, Poly ethylene glycol-400, Citric acid were purchased from SD fine chemicals.

### Preformulation Studies

#### Identification Tests

#### IR Spectroscopy

The FT-IR spectrum of the obtained sample of drug was compared with the standard FT-IR spectra of the pure drug.

#### Melting Point determination

Melting point determination of the obtained drug sample was done because it is a good first indication of purity of the sample since the presence of relatively small amount of impurity can be detected by a lowering as well as widening in the melting point range.

## Compatibility Studies

### IR Spectroscopy

FT-IR spectroscopy was carried out to check the compatibility between drug and polymers. The FT-IR spectra of drug with polymers were compared with the standard FT-IR spectrum of the pure drug

### Preparation of phosphate buffer

#### Preparation of 0.2M Potassium Dihydrogen Ortho Phosphate

Dissolve 27.218g of  $\text{KH}_2\text{PO}_4$  in distilled water and made up the volume to 1000 ml with distilled water. Preparation of 0.2M Sodium Hydroxide: Dissolved NaOH in water to produce a 40 to 60 % w/v solution and allowed to stand. Taking precautions to avoid absorption of carbon dioxide siphoned off the clear supernatant liquid dioxide free water a suitable volume of the liquid to contain 8 g of NaOH in 1000 ml.

### Preparation of pH 6.8 buffer

Placed 50 ml of 0.2M  $\text{KH}_2\text{PO}_4$  in a 200 ml volumetric flask and 22.4ml of 0.2M NaOH was added and made up the volume with distilled water.

### $\lambda_{\text{max}}$ determination of drug in buffer solution

10  $\mu\text{g/ml}$  of drug solution was prepared and scanned against pH 6.8 buffer as reference solution under wavelength range of 200-400nm by using UV spectrophotometer. A graph was plotted by taking absorbance on Y-axis and wavelength on X-axis.  $\text{mg/ml}$ .

### Construction of calibration graph in pH 6.8 buffer

1 to 8 concentrations of drug solutions were scanned against phosphate buffer as reference solution at 204 nm under UV spectrophotometer. A graph was plotted by taking absorbance on Y-axis and concentration ( $\text{mg/ml}$ ) on X-axis. This graph yields standard calibration graph of drug solutions.

Table No.1 formulation table

FORMULATION CODE	DRUG ( $\text{mg}/2 \times 2 \text{ cm}^2$ )	HPMC E5	HPMC E15	CITRIC ACID (mg)	PEG 400 (ml)	METHANOL	WATER
F1	5	200	-	50	1	QS	QS
F2	5	212.5	-	50	1	QS	QS

F3	5	225.5	-	50	1	QS	QS
F4	5	238	-	50	1	QS	QS
F5	5	250	-	50	1	QS	QS
F6	5	267	-	50	1	QS	QS
F7	5	283.5	-	50	1	QS	QS
F8	5	300	-	50	1	QS	QS
F9	5	-	200	50	1	QS	QS
F10	5	-	212.5	50	1	QS	QS
F11	5	-	225.5	50	1	QS	QS
F12	5	-	238	50	1	QS	QS
F13	5	-	250	50	1	QS	QS
F14	5	-	267	50	1	QS	QS
F15	5	-	283.5	50	1	QS	QS
F16	5	-	300	50	1	QS	QS

## RESULT & DISSCUSSION



Figure no:  $\lambda_{max}$  determination of drug in buffer solution at 204nm

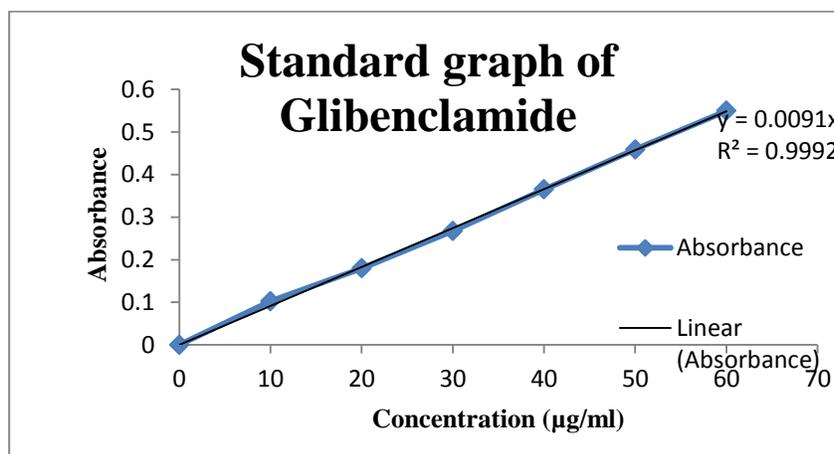


Figure no: 2 Calibration graph of Glibenclamide

## Compatibility of IR spectroscopy

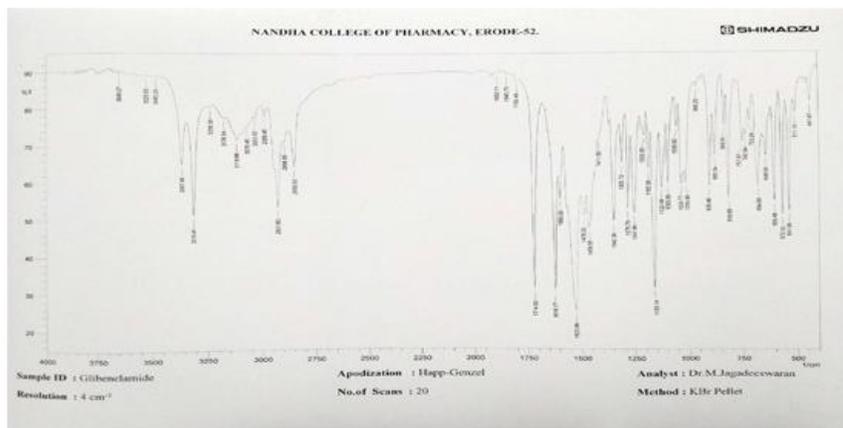


Figure no: 3 IR spectra of glibenclamide

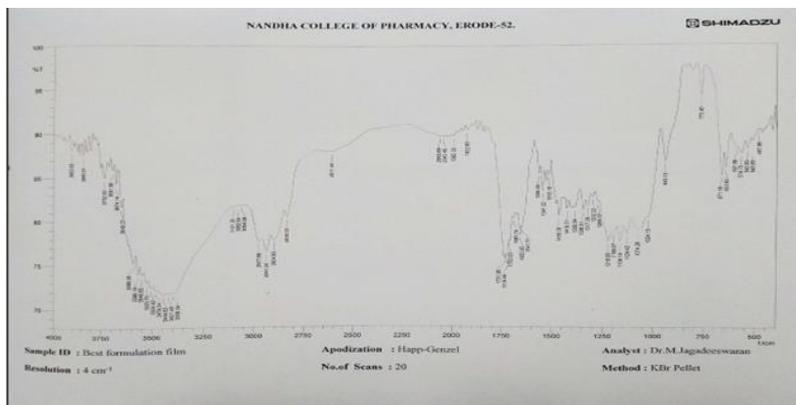


Figure no: 4 IR spectra of glibenclamide+all excipients

Table No 2: FTIR interpretation of Glibenclamide pure drug

Characteristic bands	Reference peak( $\text{cm}^{-1}$ )	Observed peak( $\text{cm}^{-1}$ )
CH <sub>3</sub> -O stretch	2830-2810	2852.52
C=O	1725-1705	1714.60
N-H(secondary amine) Deformation	1650-1550	1616.17
S=O stretch	1358-1336	1342.36
C-Cl stretch	730-580	723.28

## Melting point determination

The melting point of the obtained drug sample was found to be 169°C which is the reported range

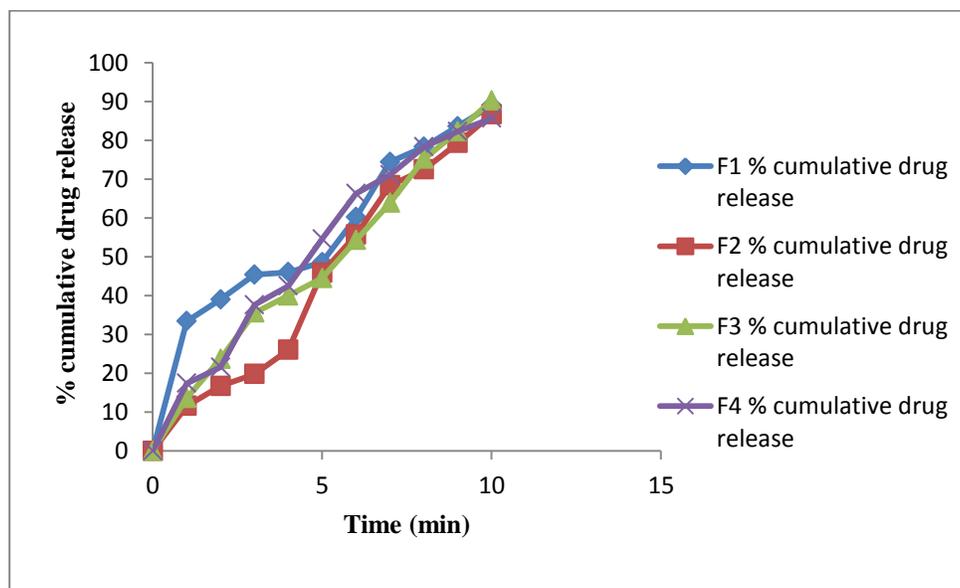
of 168-174°C. It complies with USP standards thus indicating the purity of the drug sample.

**Table No 3: Physical parameters of all formulations**

Physical parameters	Formulation code						
	F2	F3	F4	F5	F6	F7	F8
Physical appearance	Transparent	transparent	transparent	transparent	transparent	transparent	Transparent
Thickness uniformity(mm)	0.16	0.19	0.15	0.18	0.13	0.14	0.15
Drug content uniformity (%)	95	97	96	98	97	98	99
Folding endurance	210	228	236	215	236	215	104
pH	±212	±226	±233	±217	±233	±216	±101
Disintegration time(sec)	6-7	6-7	6-7	6-7	6-7	6-7	6-7
	25	20	28	19	20	22	18

Physical parameters	Formulation code						
	F10	F11	F12	F13	F14	F15	F16
Physical appearance	Transparent	transparent	transparent	transparent	transparent	transparent	Transparent
Thickness uniformity(mm)	1	0.13	0.16	0.19	0.16	0.19	1
Drug content uniformity (%)	95	98	95	97	98	98	95
Folding endurance	250	248	236	225	226	235	194
pH	±253	±244	±237	±228	±223	±238	±200
Disintegration time(sec)	6-7	6-7	6-7	6-7	6-7	6-7	6-7
	30	25	38	30	40	33	35

**Invitro dissolution study**



**Figure No 5: In-vitro dissolution profile of F1-F4 formulations**

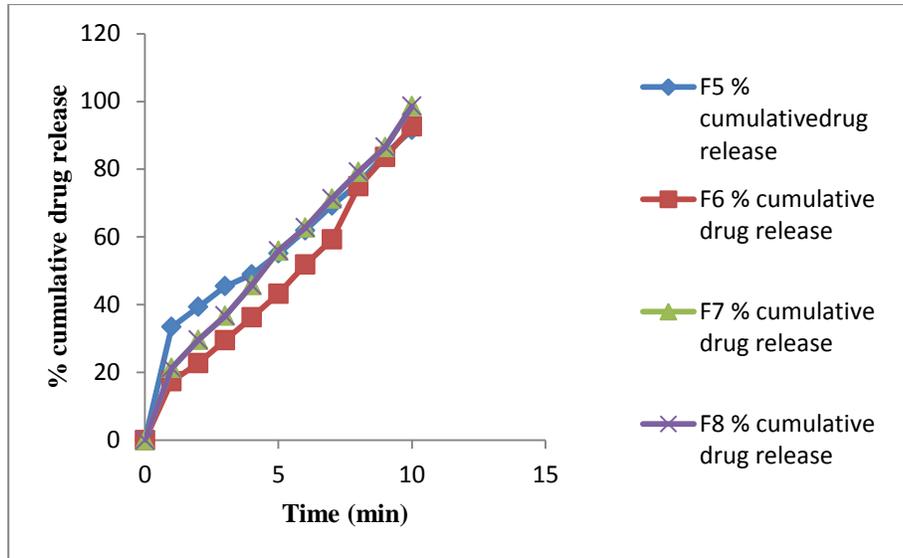


Figure No 6: *In-vitro* dissolution profile of F5-F8 formulations

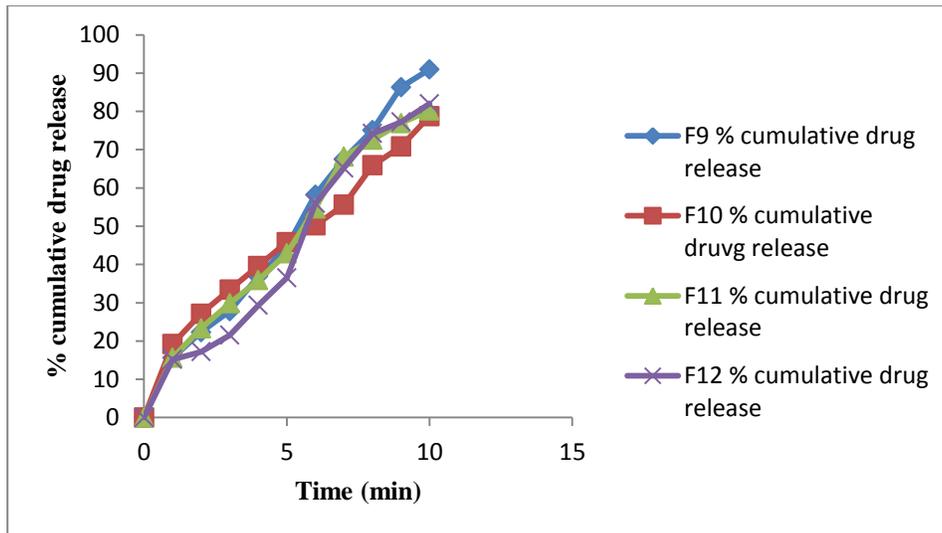


Figure No 7: *In-vitro* dissolution profile of F9-F12 formulations

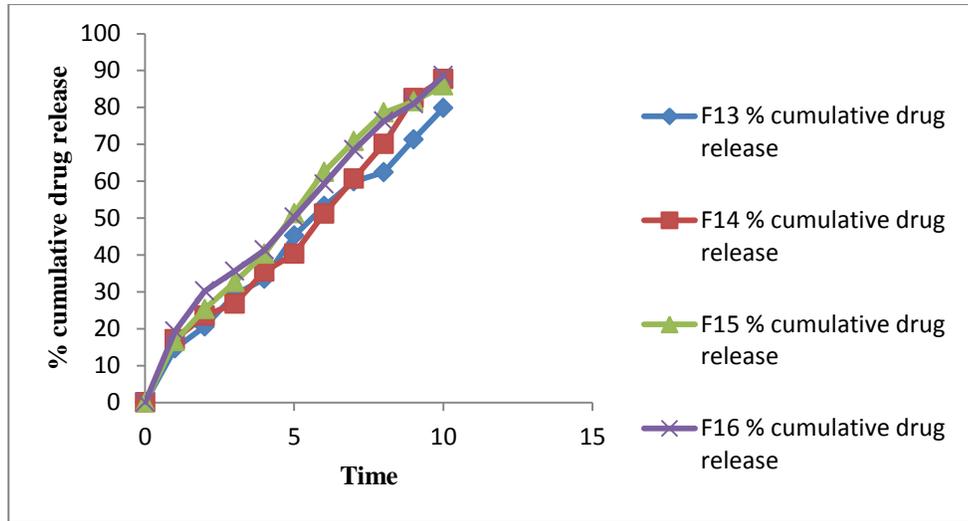


Figure No 8: *In-vitro* dissolution profile of F13-F16 formulations

Percentage of drug release 3D graph by using Factorial design software 11.0 version

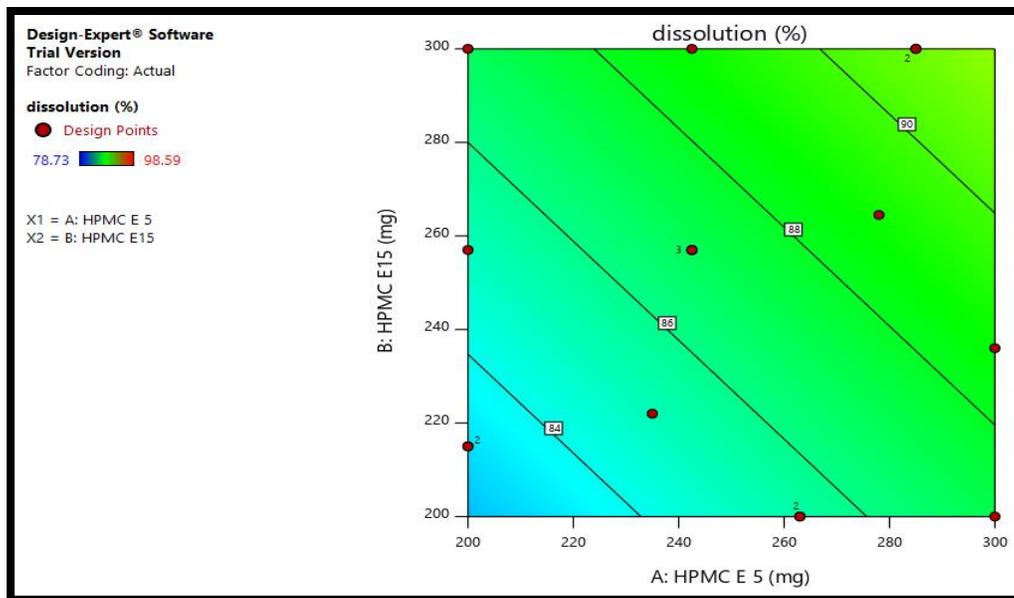


Figure No 9: Drug release (%)

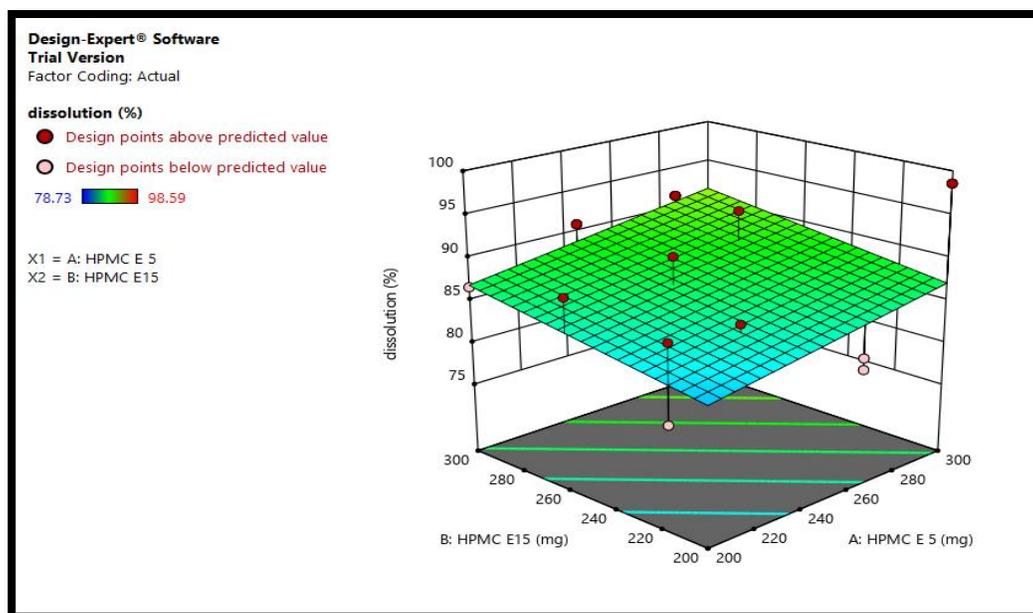


Figure No 10: Drug release (%)

## CONCLUSION

In present study Glibenclamide, fast dissolving film for buccal drug delivery prepared and evaluated. In the beginning, blank polymeric fast dissolving film was prepared using HPMC E-15 HPMC E-5. PVP K-30. The concentration of polymer was varied and the best were chosen for further work. The prepared fast dissolving film was evaluated for a number of parameters like physical appearance and surface texture, weight uniformity, the thickness of fast dissolving film, folding endurance, surface pH, in-vitro residence time, drug excipients interaction studies, drug uniformity and *in-vitro* drug release.

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The *In-vitro* drug release study shown F8 formulation drug realese 98.59% in 10 mins.

An accelerated stability study on optimized formulation was performed. The formulation was found to be stable; there was no change in the drug content, disintegration time, and *in-vitro* drug release pattern.

In conclusion, it can be stated that the objective of the study has been achieved. From the above study the formula used for F8 formulation was concluded as an optimized formulation due to its good % drug release when compared with other formulation

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