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Formulation and evaluation of sulfasalazine tablets for colon targeting using 3³ response surface method

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ABSTRACT

The aim of the study was to develop colon targeted tablets of Sulfasalazine (SSZ) by wet granulation method using 3³ Response surface method with Design of experiment software and Eudragit RS 100, Eudragit RL 100-55, Ethyl cellulose and PVP K-30 as pH dependent polymers. All the formulations (F1 to F27) were evaluated for the physicochemical parameters and were subjected to *in vitro* drug release studies. The amount of Sulfasalazine released from tablets at different time intervals was estimated by UV spectrophotometer. The formulation F17 shown 98.21±1.15 of Sulfasalazine after 24h, where as marketed product drug release was 96.21±1.87 after 1 h. The results of the study showed that formulation F17 is the best formulation on the basis of drug release and other evaluation parameters and the pH dependent tablet system is a promising vehicle for preventing rapid hydrolysis in gastric environment and improving oral bioavailability of Sulfasalazine for the treatment of disease at colon region.

Keywords: Sulfasalazine, Colon targeting, Crohn's disease, Eudragit, pH dependent polymers.

INTRODUCTION

Colon targeted Drug Delivery system (CTDDS) may be follow the concept of sustained or controlled drug delivery system, for CTDDS oral route of administration has received most attention. This is because of the flexibility in dosage form designed for oral than parenteral route. Patient acceptance for the oral administration of the drug is quite high. It is relatively safe route of drug administration compared

with parenteral route and potential damage at site of administration is minimal [1].

Most of the conventional drug delivery systems for treating the colonic disorder such as Inflammatory bowel diseases i.e. Ulcerative colitis, Cohn's diseases, Colon cancer and Amoebiasis are failing as drug do not reach the site of action in appropriate concentration. For effective and safe therapy of these colonic disorders, colon specific drug delivery is

necessary. Today, colon specific drug delivery is challenging task to pharmaceutical technologists.

Therapeutic advantages of targeting drug to the diseased organ include a) The ability to cut down the conventional dose, b) Reduced the incidence of adverse side effects and c) Delivery of drug in its intact form as close as possible to the target sites [2].

Colon targeted delivery systems have been the focus point of formulation laboratories because the colon is considered as a suitable site for delivery of both conventional and labile molecules, and it is also a site for some specific diseases, such as, ulcerative colitis, Crohn's disease, bowel cancer, some infections, and constipation, which require local delivery of the drug. The most critical challenge in such drug delivery approach is to preserve the formulation during its passage through the stomach and about first six meters of the small intestine [4]. To develop a reliable colonic drug delivery system, the transit time of dosage forms through the gastrointestinal (GI) tract needs to be understood very well. The transit of per orally administered formulation through the GI tract is highly variable and depends on various factors. For example, factors like disease state of the lumen (diarrhea, diabetes, peptic ulcer etc) concomitant administration of other drugs (domperidone, cisapride, metoclopramide etc), body posture (vertical or supine) and food type (fat and protein content) can influence the gastric emptying rate [5].

Sulfasalazine, sold under the trade name Azulfidine among others, is a medication used to treat arthritis, ulcerative, and Crohn's disease [6]. It is often considered as a first line treatment in rheumatoid arthritis [7]. It is taken by mouth. It belongs to a class of drugs called sulfa drugs and is used in the treatment of rheumatoid arthritis (RA) and some other autoimmune conditions. It is a combination of salicylate (the main ingredient in aspirin) and a sulfa antibiotic. Sulfasalazine is also known as a disease modifying antirheumatic drug (DMARD), because it not only decreases the pain and swelling of inflammatory arthritis, but may also prevent damage to joints. In addition, it may reduce the risk of long term loss of function. Because of the high rate of intolerance with sulfasalazine, 5-ASA agents are commonly used as first-line agents for the treatment of mild to moderate ulcerative colitis. These drugs are also commonly used for the treatment of mild to moderately active Crohn's disease, although their

efficacy in Crohn's disease is uncertain. Significant side effects occur in about 25% of people. Commonly these include loss of appetite, nausea, headache, and rash. Severe side effects include bone marrow suppression, liver problems, and kidney problems [7]. It should not be used in people allergic to aspirin or sulfonamide [6]. Use during pregnancy appears to be safe for the baby [6]. Sulfasalazine is in the disease-modifying antirheumatic drugs (DMARDs) family of medications [7]. It is unclear exactly how it works but is broken down into sulfapyridine and 5-aminosalicylic acid [6]. Sulfasalazine is a DMARD (Disease-modifying Antirheumatic drugs). DMARDs work to decrease pain and inflammation, reduce/prevent joint damage, and preserve joint mobility. So, Sulfasalazine treats swelling, pain, and stiffness in inflammatory arthritis. However, it is not entirely clear how this medication works for RA.

MATERIALS & METHODOLOGY

Sulfasalazine was generous gift sample from Valens molecules Pvt Ltd, Hyderabad. Eudragit RL 100, Eudragit RL 100-55, HPMC K4M and EC were obtained from Aurobindo Pharma Ltd, Hyderabad. All other chemicals and solvents are of analytical grade.

Preparation of colon tablets of sulfasalazine

Twenty-seven formulations (F1-F27) were prepared by wet granulation method using 3³ Response surface method (3 variables and 3 levels of polymers) by using Design of experiment software with polymers like Eudragit RS 100, Eudragit RL 100-55 and Ethyl Cellulose. All the formulations were varied in concentration of polymers, magnesium stearate constituted in all the formulations. All the ingredients were passed through sieve no 85# and were mixed uniformly. Granulation was carried out with sufficient quantity of binder solution (PVP K 30 - 5% in Isopropyl alcohol). The wet mass was passed through sieve no 12# and dried at 45°C for 2 hr. Dried granules were sized by sieve no.18# and add magnesium stearate and talc [8]. Granules obtained were compressed with 10 mm flat punch (Cadmach, Ahmedabad, India).

Response Surface Methodology

Twenty seven formulations (F1-F27) for active layer (Middle layer) were prepared by direct

compression method using 3^3 Response surface method where 3^3 indicates 3 variables and 3 levels of polymers of Eudragit RS 100, Eudragit RL 100-55 and Ethyl Cellulose (low, middle and high concentrations) by

using Design of experiment software with the design type of central composite and quadratic design mode [9, 10, 11].

Table 1: Composition of Sulfasalazine tablets

F.NO	Sulfasalazine	Eudragit RS 100	Eudragit RL 100-55	EC	PVP K-30	DCP	Mg Stearate	TOTAL
F1	500	35	28	63	16	51	7	700
F2	500	49	28	63	16	37	7	700
F3	500	35	42	56	16	44	7	700
F4	500	42	28	63	16	44	7	700
F5	500	35	42	63	16	37	7	700
F6	500	49	28	56	16	44	7	700
F7	500	35	42	56	16	44	7	700
F8	500	35	42	63	16	35	7	700
F9	500	35	42	49	16	53	7	700
F10	500	49	35	63	16	31	7	700
F11	500	42	28	49	16	58	7	700
F12	500	42	42	49	16	44	7	700
F13	500	42	35	63	16	37	7	700
F14	500	42	35	56	16	44	7	700
F15	500	42	35	49	16	51	7	700
F16	500	42	28	49	16	58	7	700
F17	500	49	42	56	16	30	7	700
F18	500	42	42	56	16	37	7	700
F19	500	49	28	49	16	51	7	700
F20	500	42	42	63	16	30	7	700
F21	500	49	35	63	16	30	7	700
F22	500	49	35	49	16	44	7	700
F23	500	49	42	49	16	37	7	700
F24	500	35	35	49	16	58	7	700
F25	500	49	35	49	16	44	7	700
F26	500	49	42	63	16	23	7	700
F27	500	42	35	56	16	44	7	700

EVALUATION TESTS

Micromeretic properties

Angle of Repose

This is the maximum angle possible between the surface of pile and the horizontal plane. The frictional forces in the loose powder can be measured by angle of

repose. The tangent of angle of repose is equal to the coefficient friction (μ) between the particles. Hence the rougher & more irregular the surface of particles the greater will be angle of repose.

Bulk Density

Bulk density is defined as a mass of a powder divided by the bulk volume.

Tapped Density

The measuring cylinder containing a known mass of blend was tapped for a fixed time (around 250). The minimum volume (V_t) occupied in the cylinder and the weight (M) of the blend was measured.

Compressibility Index (Carr's Index)

The simplest way for measurement of free flow of powder is compressibility, an indication of the ease with which a material can be induced to flow is given by compressibility index (C.I)

Hausner's Ratio

Hausner's ratio is an index of ease of powder flow [12, 13, 14].

Evaluation of post compression parameters

Weight Variations

Twenty tablets were randomly selected, and average weight was determined. Then individual tablets were weighed and percent deviation from the average was calculated.

Thicknesses

Control of physical dimensions of the tablets such as size and thickness is essential for consumer acceptance and tablet-tablet uniformity. The diameter size and punch size of tablets on the die and punches selected for making the tablets. The thickness of tablet is measured by Vernier Calipers scale.

Hardness

The strength of tablet is expected as tensile strength (Kg/cm^2). The tablet crushing load, which is the force required to break a tablet into pieces by compression. It was measured using a tablet hardness tester. Three tablets from each formulation batch were tested randomly and the average reading noted.

Friability

Friability of the tablets was determined using Roche Friabilator (Electrolab, India). This device consists of a plastic chamber that is set to revolve around 25 rpm for 4 minutes dropping the tablets at 6 inches with each revolution. Pre-weighed sample of 20 tablets was placed in the friabilator and were subjected to 100 revolutions. Tablets were dusted using a soft muslin cloth and reweighed.

Content Uniformity

20 tablets were randomly selected, and average weight was calculated. Tablets were powdered in a glass mortar. Powder equivalent to 10 mg was weighed and dissolved in 100 ml of Phosphate buffer pH 7.2 filtered and drug content analyzed spectrophotometrically in UV spectrophotometer at 246 nm.

In Vitro Swelling Studies

The degree of swelling of polymer is an important factor affecting adhesion. For conducting the study, a tablet was weighed and placed in a petri dish containing 5 ml of phosphate buffer pH 7.2 in 12 h at regular intervals of time (1, 2, 4, 8, 10 and 12 h), the tablet was taken carefully by using filter paper.

In Vitro Drug Dissolution Study

In vitro drug release studies for developed sulfasalazine tablets were carried out by using dissolution apparatus II paddle type (Electrolab TDL-08L). The drug release profile was studied in 900ml of acidic buffer pH 1.2 (first 2 Hrs), Phosphate buffer pH 6.8 (next 4 Hrs) and Phosphate buffer pH 7.2 at $37 \pm 0.5^\circ\text{C}$ temperature with 100 rpm. The amount of drug release was determined at different time intervals upto 24h by UV visible spectrophotometer (Shimadzu UV 1800) at 246nm [15, 16, 17].

Kinetic Model Fitting

Over the recent years, the *in vitro* dissolution has been recognized as an important tool in drug development. *In vitro* dissolution has been recognized as an important parameter in quality control and under certain conditions, it can be used as a surrogate for the assessment of bio-equivalence or prediction of Bioequivalence. Guidance recommends USP dissolution apparatus 1, 2, 3 or 4 for modified release dosage forms and generally this equipment is satisfactory. However, modifications of current dissolution equipment or completely new agitation, changing the media, and holding the dosage form in the media without interfering with the release mechanism require careful planning [18, 19, 20].

Introduction to Design of Experiments (DOE)

DOE is an essential piece of the reliability program pie. It plays an important role in Design for Reliability (DFR) programs, allowing the simultaneous investigation of the effects of various factors and

thereby facilitating design optimization. This article introduces the concept of DOE. Future articles will cover more DOE fundamentals in addition to applications and discussion of DOE analyses accomplished with a ReliaSoft software product [21, 22, 23].

Drug-excipient compatibility studies

Fourier transform infrared spectroscopy (FTIR)

The spectral analysis can be used to identify the functional groups in the pure drug and drug-excipient compatibility. Pure Sulfasalazine FTIR spectra, physical mixtures and optimized formulation were recorded by using FTIR (SHIMADZU). Weighed quantity of KBr and drug-excipients were taken in the

ratio 100: 1 and mixed by mortar. The samples were made into pellet by the application of pressure. Then the FTIR spectra's were recorded in the wavelength region between 4000 and 400 cm^{-1} .

Stability studies

Stability testing was conducted at $40^\circ\text{C} \pm 2^\circ\text{C}/75\% \text{RH} \pm 5\% \text{RH}$ for 3 months using stability chamber (Thermo Lab, Mumbai). Samples were withdrawn at predetermined intervals 0, 30, 60 and 90 days period according to ICH guidelines. Various *in vitro* parameters like % yield, entrapment efficiency and *in vitro* release studies were evaluated.

RESULTS AND DISCUSSION

The prepared tablets of Sulfasalazine was shown in Figure 1.



Figure 1: Sulfasalazine colon targeted tablets

Physical parameters of prepared Sulfasalazine powder blends

Table 2: Physical properties of prepared powder blends of colon tablet

Formulation code	Bulk density (g/cc)	Tapped density (g/cc)	Angle of repose (θ)	Carr's index (%)	Hausner ratio
F1	0.54 \pm 0.19	0.52 \pm 0.15	24.34 \pm 0.44	09.23 \pm 1.12	1.13 \pm 0.24
F2	0.57 \pm 0.16	0.58 \pm 0.17	22.67 \pm 0.31	08.23 \pm 1.42	1.11 \pm 0.10
F3	0.57 \pm 0.17	0.64 \pm 0.21	26.54 \pm 0.41	10.12 \pm 0.8	1.13 \pm 0.20
F4	0.59 \pm 0.25	0.68 \pm 0.25	25.89 \pm 0.55	11.34 \pm 0.6	1.14 \pm 0.24
F5	0.57 \pm 0.18	0.59 \pm 0.18	22.56 \pm 0.57	12.23 \pm 0.12	1.11 \pm 0.32
F6	0.58 \pm 0.20	0.66 \pm 0.20	25.30 \pm 0.30	11.23 \pm 0.25	1.12 \pm 0.30

F7	0.51±0.14	0.64±0.16	22.56±0.57	10.34±0.31	1.14±0.20
F8	0.54±0.16	0.68±0.17	23.67±0.60	09.11±0.24	1.12±0.25
F9	0.65±0.18	0.61±0.19	25.56±0.44	09.45±1.15	1.13±0.70
F10	0.66±0.25	0.67±0.18	23.66±0.31	13.45±1.3	1.15±0.20
F11	0.51±0.17	0.68±0.16	22.34±0.37	14.23±1.5	1.13±0.16
F12	0.55±0.16	0.64±0.20	25.99±0.70	11.34±1.25	1.12±0.12
F13	0.56±0.19	0.66±0.18	23.14±0.50	09.67±1.55	1.09±0.14
F14	0.52±0.13	0.66±0.17	22.09±0.57	10.23±1.55	1.14±0.15
F15	0.51±0.18	0.63±0.16	24.78±0.77	10.45±1.5	1.15±0.15
F16	0.52±0.13	0.61±0.15	23.45±0.80	09.68±1.3	1.18±0.18
F17	0.58±0.13	0.68±0.19	21.09±0.86	09.47±1.09	1.12±0.15
F18	0.56±0.16	0.67±0.20	23.05±0.75	14.99±1.20	1.14±0.15
F19	0.54±0.18	0.61±0.16	26.06±0.67	12.45±1.45	1.13±0.15
F20	0.58±0.17	0.64±0.17	23.78±0.57	13.12±1.45	1.15±0.17
F21	0.59±0.13	0.63±0.18	25.34±0.70	11.09±1.07	1.16±0.20
F22	0.58±0.15	0.67±0.12	25.12±0.35	14.34±1.06	1.17±0.30
F23	0.55±0.14	0.64±0.21	26.45±0.37	10.67±1.25	1.14±0.35
F24	0.54±0.16	0.64±0.12	25.56±0.31	09.68±1.35	1.14±0.15
F25	0.52±0.19	0.68±0.14	23.67±0.44	13.24±0.24	1.11±0.16
F26	0.51±0.19	0.65±0.16	24.12±0.16	09.39±0.25	1.17±0.18
F27	0.54±0.20	0.64±0.13	22.56±0.43	12.05±0.31	1.18±0.15

Above parameters are communicated as Average ± Standard Deviation; (n=3)

The results of bulk densities formulations bearing F1 to F27 reported being in the range of 0.51g/cc to 0.66g/cc. The findings of tapped density formulations

F1 to F27 reported being in the range of 0.52g/cc³ to 0.68g/cc³. The angle of repose of all the formulations was found satisfactory results. The formulation F17

was found to be 21.09 having good flow property. The compressibility index values were found to be in the range of 8 to 15 %. These findings indicated that the all the batches of formulations exhibited good flow properties. The Hausner's ratio values in the range of 1.11 to 1.18 %. These findings indicated that the all the batches of formulations exhibited good flow properties (Table 2).

Physico-chemical properties of sulfasalazine tablets

The prepared tablets were evaluated for different physicochemical properties and the results are found to be within the pharmacopoeial limits, which depicted in Table 3.

Table 3: Physico-chemical parameters of sulfasalazine tablets

F. No	*Weight variation (mg)	#Thickness (mm)	#Hardness (Kg/Cm ²)	#Friability (%)	#Content uniformity (%)	#Swelling index (%)
F1	700.12±0.20	8.1±1.04	7.1±0.13	0.51±0.08	97.23±1.23	88±0.27
F2	699.23±0.24	8.0±1.16	7.0±0.33	0.54±0.09	98.04±1.03	87±0.53
F3	698.08±0.15	8.1±1.05	7.3±0.13	0.63±0.07	96.56±0.94	86±0.51
F4	701.09±0.70	8.2±1.09	7.2±0.10	0.56±0.05	97.11±0.63	86±0.93
F5	701.89±0.50	8.1±1.37	7.1±0.10	0.61±0.07	95.23±0.81	85±0.43
F6	700.34±0.20	8.2±1.11	7.2±0.10	0.67±0.09	96.45±0.32	80±1.04
F7	700.23±0.60	8.0±1.61	7.0±0.15	0.54±0.02	95.11±1.17	88±0.64
F8	699.12±0.50	8.2±1.03	7.2±0.15	0.67±0.02	97.23±0.45	80±0.60
F9	700.23±0.48	8.2±0.45	7.2±0.19	0.56±0.02	97.13±1.17	89±0.64
F10	700.24±0.20	8.1±0.25	7.1±0.21	0.77±0.07	96.23±0.49	85±0.65
F11	701.45±0.97	8.1±0.70	7.4±0.10	0.76±0.05	98.97±0.95	84±0.75
F12	702.03±0.54	8.4±0.25	7.6±0.15	0.73±0.08	98.45±0.35	86±0.51
F13	701.04±0.30	8.5±0.60	6.8±0.18	0.52±0.09	96.85±0.24	94±0.78
F14	698.23±0.35	8.1±0.56	7.2±0.10	0.72±0.02	96.18±0.13	81±0.83
F15	699.34±0.25	8.5±0.70	7.6±0.08	0.71±0.20	97.25±1.21	89±0.63
F16	701.12±0.55	8.1±0.40	7.2±0.21	0.78±0.9	97.45±1.30	86±0.43
F17	700.23±0.50	8.3±0.17	7.7±0.04	0.51±0.04	99.94±1.31	97±0.97
F18	701.67±0.30	8.2±0.40	7.6±0.14	0.82±0.03	98.56±1.36	94±0.87
F19	699.13±0.45	8.0±0.17	7.0±0.12	0.84±0.01	97.29±1.31	89±1.13
F20	699.45±0.55	8.3±0.96	7.5±0.10	0.63±0.03	97.18±1.36	88±1.23
F21	698.12±0.70	8.2±0.50	7.3±0.12	0.66±0.03	96.27±1.30	90±1.27
F22	701.45±0.80	8.0±0.63	7.0±0.10	0.72±0.015	96.34±1.16	91±0.83
F23	700.23±0.55	8.3±0.78	7.8±0.17	0.76±0.04	96.14±1.46	87±1.21
F24	700.12±0.60	8.4±0.86	7.7±0.14	0.73±0.06	97.16±0.56	91±0.93

F25	699.14±0.75	8.1±0.57	7.6±0.15	0.67±0.07	96.23±0.84	93±0.92
F26	700.18±0.15	8.3±0.63	7.7±0.18	0.72±0.03	97.34±1.16	95±0.18
F27	700.23±0.75	8.4±0.98	6.9±0.05	0.89±0.04	97.10±1.11	93±1.25

*Values are expressed in mean± SD :(n=20)

#Values are expressed in mean± SD :(n=3)

The Weight variation of all formulations within the limit because weight variation deviation is ± 5 for tablet and weight above 700mg. The measured hardness of the tablets of each batch of all formulations i.e. F1 to F27 was ranged between 6.0 to 7.0 Kg/cm² and the results are shown in Table 3. The thickness of the tablets was found to be almost uniform in all formulations F1 to F27. The thickness of all the formulations between the ranges 7.4 - 8.6 mm. The friability of all prepared formulations was found to be 0.51- 0.89%.

The drug content of all formulation is in between 95.00-99.94%, drug content depends on the angle of

repose since the angle of repose indicates uniform flow nature of powder blend which makes the drug to evenly distribute in all the formulation and to maintain content uniformity in all batches.

The Swelling study of colon sulfasalazine tablets was given in Table 3, showed that the swelling index of the tablet increases with increase in time upto 12 hours, this may be attributed to the fact that the erosion of ethyl cellulose. This indicates that the drug will remain in intestinal region till drug is released completely from the delivery system and promotes evacuation after its release.

Table 4: *In vitro* Drug Release Profile for colon sulfasalazine tablets F1-F7

Time (Hrs)	F1	F2	F3	F4	F5	F6	F7
0	0±0	0±0	0±0	0±0	0±0	0±0	0±0
2	03.11±0.88	03.84±1.52	04.71±0.88	05.05±0.32	05.15±0.22	04.95±0.22	03.12±0.12
4	18.58±0.45	23.86±2.44	26.29±0.68	25.60±0.98	24.86±0.21	28.93±2.15	20.23±1.45
6	24.40±1.75	29.95±0.35	32.24±0.69	38.30±1.75	35.18±1.18	40.09±0.32	32.34±0.32
8	35.37±1.65	38.86±0.62	35.80±0.89	48.40±1.55	44.81±1.44	50.72±0.98	44.12±2.26
12	48.89±1.28	46.94±0.75	49.50±0.86	54.50±1.75	53.49±1.51	61.77±1.42	55.72±0.18
16	60.44±1.22	58.68±1.65	56.69±0.59	60.76±1.78	64.57±0.05	72.36±1.59	66.45±1.19
20	78.20±1.34	77.14±1.75	75.69±0.85	77.27±0.18	79.21±1.11	81.23±0.78	78.56±0.52
24	94.38±2.15	93.14±1.55	90.81±1.86	93.08±0.58	94.04±0.78	92.31±0.11	91.89±2.32

Above parameters are communicated as Average ± Standard Deviation; (n=3)

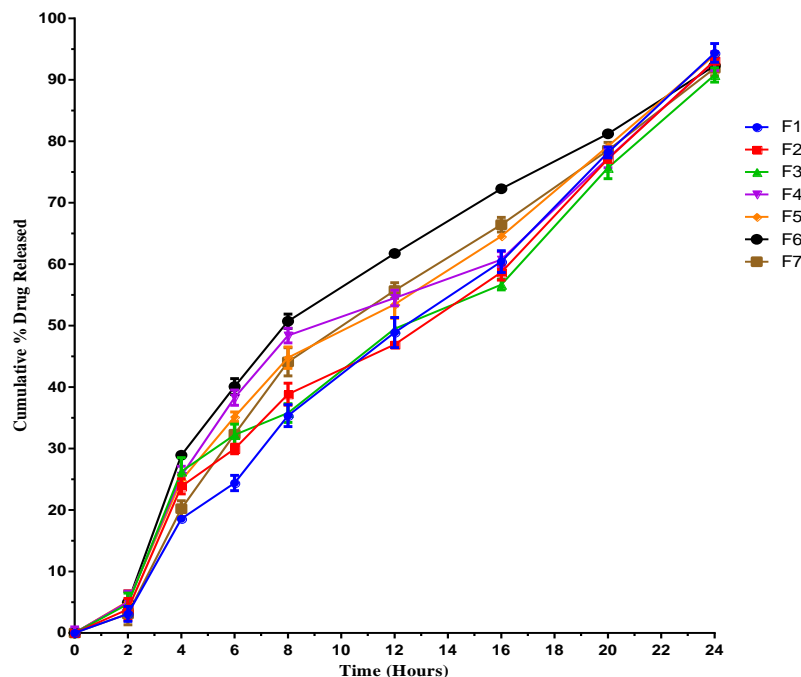


Figure 2: *In vitro* Drug Release Profile for colon sulfasalazine tablets F1-F7

Table 5: *In vitro* Drug Release Profile for sulfasalazine tablets F8-F13

Time (hr)	F8	F9	F10	F11	F12	F13	F14
0	0±0	0±0	0±0	0±0	0±0	0±0	0±0
2	05.11±0.15	04.09±1.65	03.17±1.77	04.08±1.16	02.15±1.61	06.95±0.25	03.77±0.85
4	25.74±1.51	21.79±0.6	19.90±0.54	27.76±1.54	29.86±0.72	23.93±0.52	23.64±1.15
6	35.50±1.78	31.76±0.28	30.75±0.85	38.89±1.75	40.18±0.52	32.09±1.35	33.54±2.21
8	44.32±1.54	40.43±0.32	41.08±1.24	48.87±0.78	51.81±0.18	40.72±1.62	40.58±2.22
12	52.81±1.75	50.97±0.75	49.50±1.26	55.97±0.85	59.49±1.18	54.77±1.78	52.28±1.18
16	60.80±1.86	58.89±0.58	58.09±1.48	64.76±1.32	64.57±2.21	70.36±2.22	63.54±1.85
20	78.88±2.14	70.78±0.32	74.79±2.01	74.69±1.45	76.21±0.18	84.23±1.78	75.78±2.15
24	93.59±0.18	84.63±1.98	92.35±0.88	86.51±1.17	87.23±0.33	92.34±0.85	90.46±1.16

Above parameters are communicated as Average ± Standard Deviation; (n=3)

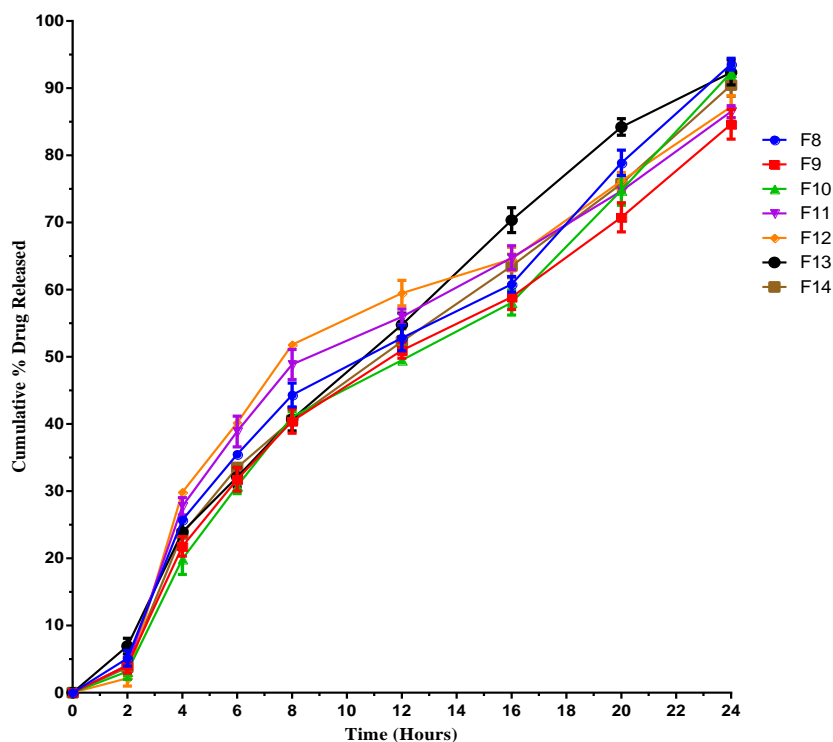


Figure 3: In vitro Drug Release Profile for sulfasalazine tablets F8-F14

Table 6: In vitro Drug Release Profile for sulfasalazine tablets F14-F21

Time (h)	F15	F16	F17	F18	F19	F20	F21
0	0±0	0±0	0±0	0±0	0±0	0±0	0±0
2	03.77±0.04	02.14±1.85	03.03±0.32	04.05±1.32	04.68±1.78	05.46±0.18	04.12±0.22
4	16.04±0.15	18.26±1.66	24.17±1.96	15.60±0.48	21.54±1.68	28.87±0.59	19.23±0.96
6	30.24±0.18	29.45±1.52	33.78±1.28	31.30±1.88	31.76±0.18	39.97±0.46	32.34±0.28
8	42.78±1.85	37.86±1.63	41.08±1.11	42.40±1.56	42.89±1.15	50.67±0.61	46.12±0.17
12	56.98±2.24	48.04±1.98	54.56±1.23	51.50±1.86	53.98±1.98	61.89±0.86	58.72±1.85
16	65.44±1.18	61.18±1.78	68.98±1.28	62.76±1.28	62.43±1.77	72.67±0.19	68.45±1.72
20	76.88±1.29	77.14±2.18	84.38±0.52	76.27±1.28	78.90±1.65	79.78±0.32	71.56±1.11
24	88.07±1.75	87.27±1.85	98.21±1.15	90.58±1.32	87.32±0.52	91.45±0.11	92.58±0.45

Above parameters are communicated as Average ± Standard Deviation; (n=3)

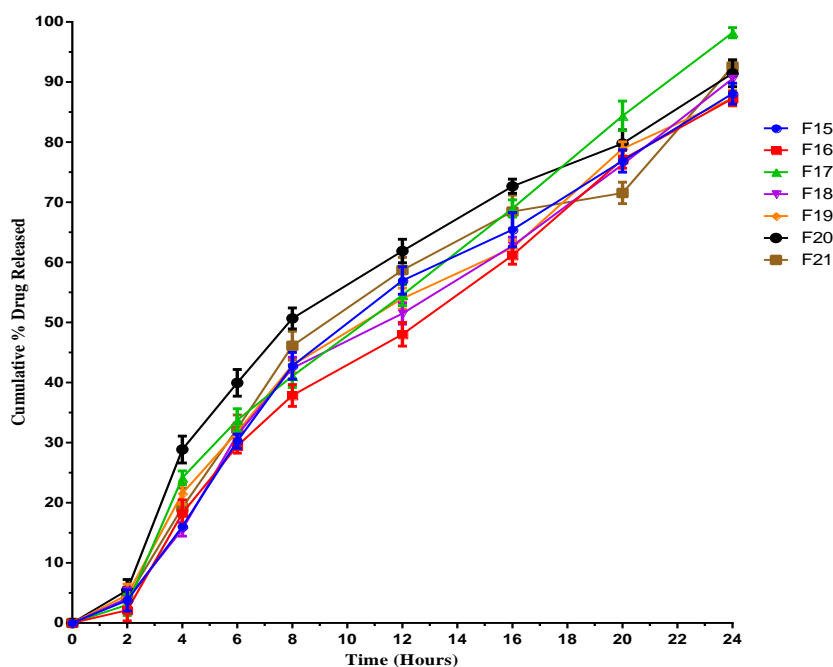


Figure 4: *In vitro* Drug Release Profile for sulfasalazine tablets F15-F21

Table 7: *In vitro* Drug Release Profile for sulfasalazine tablets F22-F27

Time (h)	F22	F23	F24	F25	F26	F27	Marketed
0	0±0	0±0	0±0	0±0	0±0	0±0	0±0
2	05.95±0.45	04.35±1.11	03.66±0.85	03.05±0.28	04.47±0.35	06.95±0.25	96.21±1.87
4	22.93±0.65	22.87±1.18	21.76±1.18	20.60±0.26	25.67±1.18	27.93±1.28	-
6	30.09±1.32	31.64±2.22	30.65±1.89	30.30±1.22	32.78±2.25	31.09±2.21	-
8	39.72±0.28	42.56±1.85	41.65±1.78	41.40±1.98	47.87±1.34	40.72±0.51	-
12	54.77±0.18	53.78±1.56	52.32±1.15	52.50±1.85	59.66±1.28	60.77±0.18	-
16	70.36±1.28	63.69±1.18	63.39±1.15	61.76±1.18	70.86±0.24	76.36±0.16	-
20	81.23±1.11	75.89±1.75	75.67±1.17	74.27±1.25	82.47±0.27	84.23±0.25	-
24	89.45±1.26	87.43±1.62	88.86±0.78	86.45±1.96	93.48±0.25	90.02±0.48	-

Above parameters are communicated as Average ± Standard Deviation; (n=3)

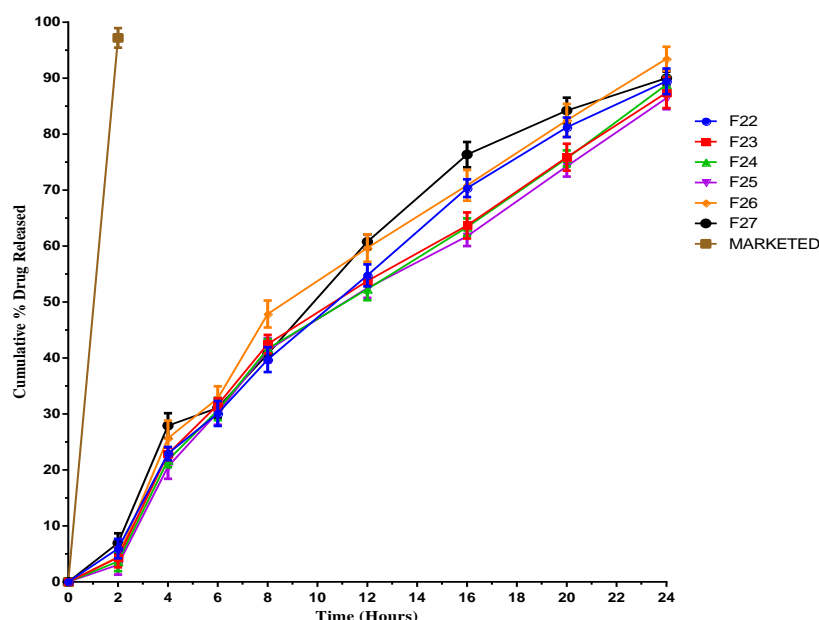


Figure 5: *In vitro* Drug Release Profile for sulfasalazine tablets F22-F27

In vitro drug release studies

The *In vitro* drug release studies of 27 different formulations of Sulfasalazine along with marketed product were carried out and the results are depicted in Table 4, 5, 6 & 7 and Figure 2, 3, 4, & 5. The highest drug release was found in the formulation F17 i.e. $98.21 \pm 1.15\%$ within 24 hrs. F17 was found to be optimized formulation based on the dissolution and other evaluation parameters. The *in vitro* drug release profile from marketed conventional tablet was found to be $96.21 \pm 1.87\%$ within 60min.

Mathematical modeling of optimized formula (F17) of Sulfasalazine tablets

In the present study drug release mechanism of optimized Sulfasalazine tablets F17 were best fitting to zero order and Higuchi model because regression coefficient was seen closest to 1 in these models which conforms diffusion assisted mechanism of release. Further the n value obtained from the Korsmeyer-Peppas plots i.e. 0.817 indicating non Fickian (anomalous) transport thus it projected that delivered its active ingredient by coupled diffusion and erosion. The reference standard release was explained by first order kinetics as the plot showed highest linearity as the drug release was best fitted in first order kinetics. The results are summarized in Table 8.

Table 8: Release kinetics of optimized formulation of sulfasalazine matrix tablets

Formulation Code	Zero Order		First Order		Higuchi		Korsmeyer-Peppas	
	R ²	n	R ²	n	R ²	n	R ²	n
F17	0.994	8.02	0.842	0.119	0.946	29.41	0.988	0.817
Marketed product	0.923	4.87	0.967	0.088	0.925	27.05	0.945	0.823

Design of Experiment

This method is mainly used to explain the effect of one factor on other factor. Whether this effect is significant or not. If significant how it influence the

response. In this present work the effect of one factor (Ethyl Cellulose) on other two factors (Eudragit RS 100, Eudragit RL 100-55) is explained.

Design-Expert® Software

%DR
99.21
82.48

X1 = A: EUDRAGIT RS 100
X2 = B: EUDRAGIT RL 100-55

Actual Factor
C: EC = 48

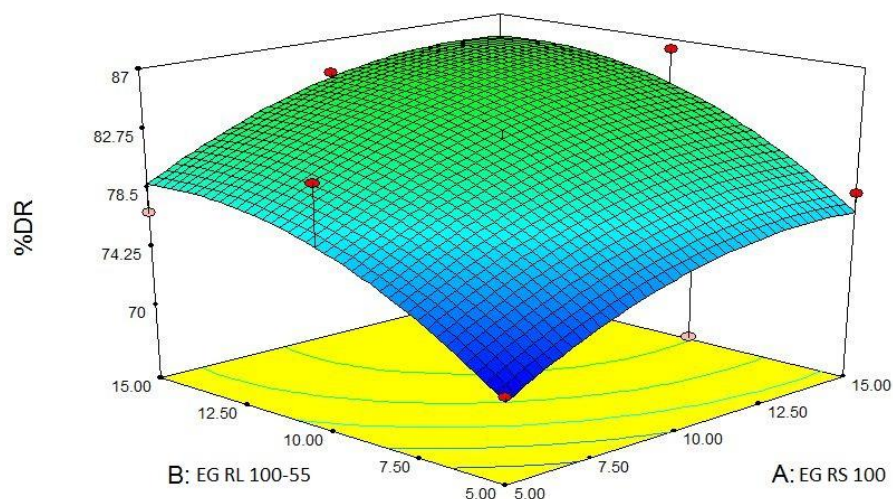


Figure 6: Response surface plot showing the influence of amount of polymer on the release profile of sulfasalazine colon tablets for Cumulative % Drug Released.

In the above graph the effect of Ethyl Cellulose on % cumulative drug release is examined and it clearly indicates that there is a very significant effect of Ethyl Cellulose on % cumulative drug release. The formulations with all 3 factors shown

% cumulative drug release in between 82.48-98.21 but when Ethyl Cellulose is in low concentrations from the formulations the maximum % CDR is near 82.48. This is the effect of factor (Ethyl Cellulose) on response (Figure 6).

Design-Expert® Software

SWELLING INDEX
97
81

X1 = A: EUDRAGIT RS 100
X2 = B: EUDRAGIT RL 100-55

Actual Factor
C: EC=56

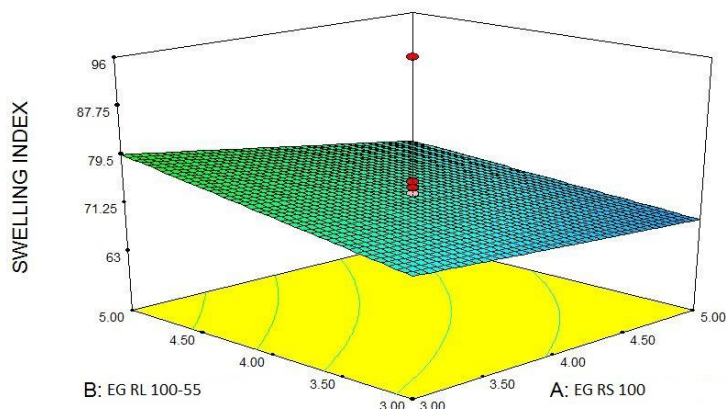


Figure 7: Response surface plot showing the influence of amount of polymer on Swelling Index of sulfasalazine colon matrix tablets

There is a negligible effect on Swelling Index of formulations because all formulations have excellent Swelling property and there is slightly

influence on Swelling Index by Ethyl Cellulose (Figure 7).

Drug-excipient compatibility studies

Fourier transform infrared spectroscopy (FTIR)

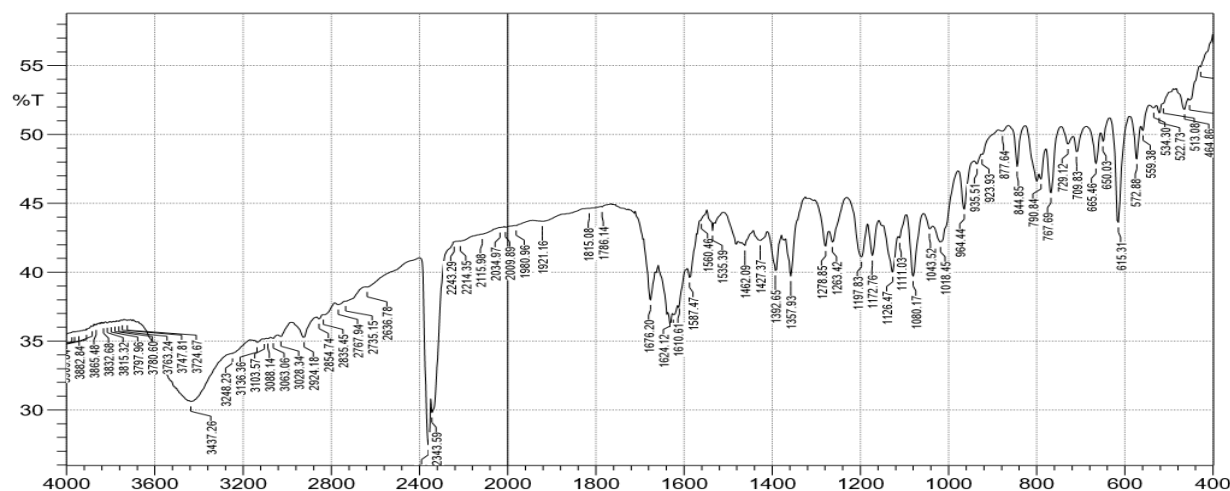


Figure 8: FTIR spectrum of pure drug Sulfasalazine

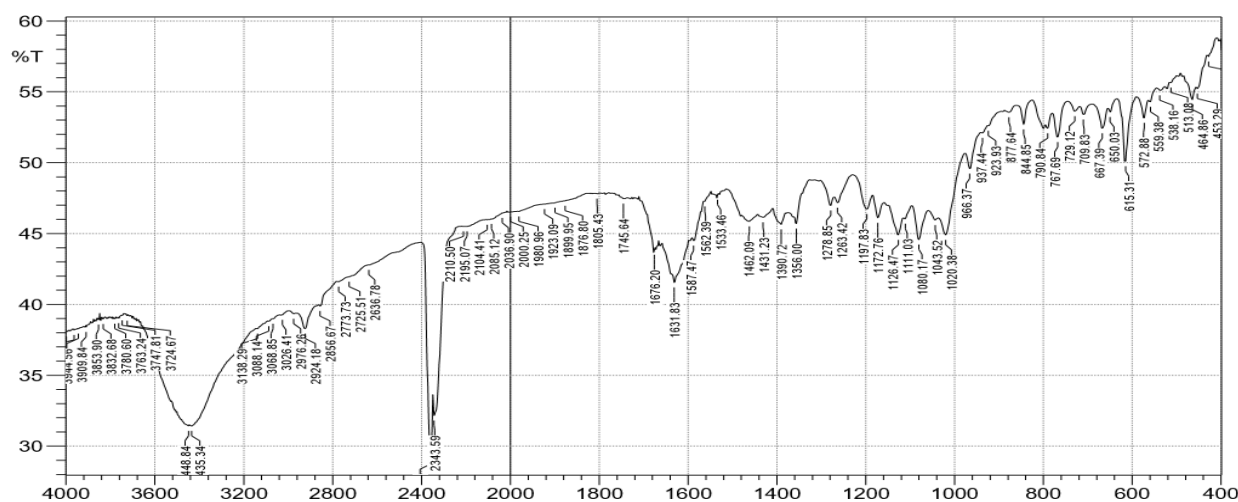


Figure 9: FTIR spectrum of optimized formulation F17 of Sulfasalazine physical mixture

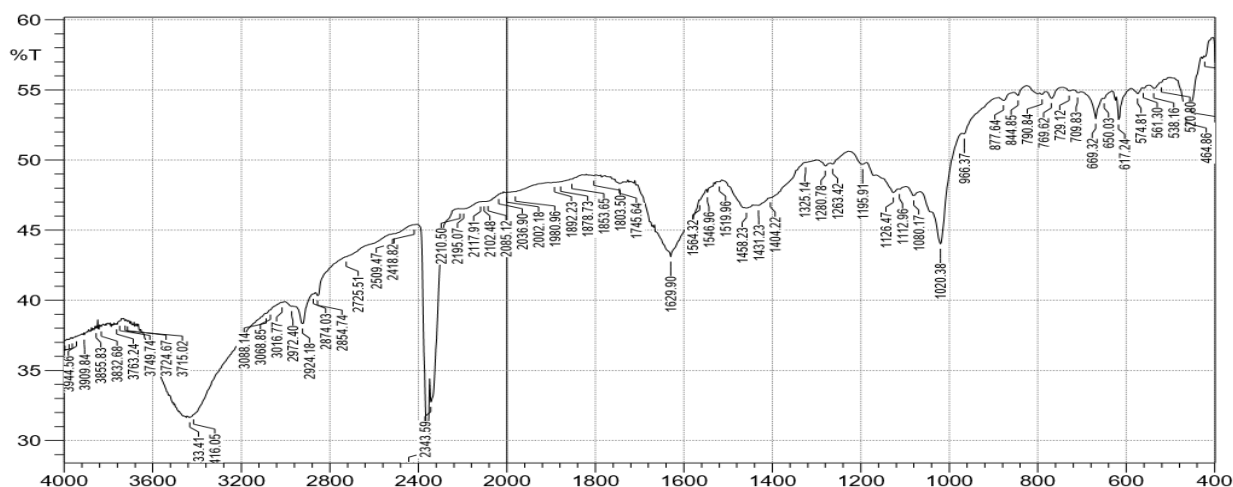


Figure 10: FTIR spectrum of optimized formulation (F17) of Sulfasalazine tablets

The FTIR Spectrum of Sulfasalazine pure drug, physical mixture and optimized formulation were shown in Figure 8, 9 & 10. The FTIR spectrum of Sulfasalazine optimized formulation F17 exhibited

characteristic bands consistent with the molecular structure of Sulfasalazine which indicated that no chemical interaction occurred between the drug and excipients used in the formulation.

Stability study

Table 9: Parameters after Accelerated Stability Study of Formulation F17

Parameters	Temperature Maintained at $40 \pm 2^{\circ}\text{C}$; Relative Humidity (RH) Maintained at $75\% \pm 5\% \text{RH}$			
	Initial	After 1 month	After 2 months	After 3 months
Drug Content (%)	99.94 \pm 0.14	98.83 \pm 0.68	98.10 \pm 0.37	97.62 \pm 0.22
In Vitro Drug Release (%)	98.21 \pm 1.15	97.87 \pm 1.53	97.15 \pm 1.42	96.11 \pm 1.35
Swelling Index	97.34 \pm 0.64	96.20 \pm 0.56	96.13 \pm 0.67	97.11 \pm 0.23
Hardness	7.7 \pm 0.84	7.7 \pm 0.34	7.6 \pm 0.25	7.5 \pm 0.13

After subjecting the optimized formulation (F17) to the accelerated stability studies, there were no major changes observed in drug content, *In Vitro* drug release, Swelling index and hardness of the formulation, hence the formulation was found to be stable, the results are depicted in Table 9.

CONCLUSION

In present work attempt was made to formulate and evaluate colon tablets of sulfasalazine. Twenty-seven formulations (F1-F27) were prepared by wet granulation method using 3^3 Response surface method. All the physico-chemical properties of the

formulations were within the limit. The formulation F17 was selected as optimized formulation because it showed minimum release in stomach (Acidic buffer pH 1.2) and small intestine (Phosphate buffer pH 6.8) and a maximize release in proximal colon (Phosphate buffer pH 7.2).

Among 27 formulations the formulations containing less amount of ethyl cellulose (EC) concentrations shown minimum amount of drug release as it retards the drug release and maximum drug was released from the formulation F17 within 24 Hrs (98.21 \pm 1.15). From this study it can be concluded that the colon tablets of Sulfasalazine formulations can be an innovative and promising

approach for the delivery of sulfasalazine for the treatment of ulcerative colitis and Crohn's disease.

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