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**Research article** 

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# Stability indicating RP-HPLC method for the determination of amlodipine besylate

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#### ABSTRACT

A simple, specific, sensitive, accurate, precise, economic & reproducible RP-HPLC method was developed for the amlodipine and validated. The proposed method utilises the Agilent technologies: Agilent 1260&1290 series. Column ZORBAX C18 100 x 4.6mm with 3.5microns particle size and a software of ECZ chrome elite,  $0.2\mu$  Millipore filter paper and by using optimum mobile phase methanol: acetonitrile: Water (80:10:10) at flow rate of 1.0ml/min at 35+/- 2°c temperature. The eluent was detected at 230nm by using U.V detector. The retention time of Amlodipine besylate was found to be 1.5 min and is economically feasible. The linearity was observed at 2-50 $\mu$ .g/ml. The mean recoveries were found to be  $100\pm2\%$ . The method was validated for system suitability, specificity, linearity, accuracy, precision, ruggedness, robustness, LOD & LOQ as per ICH guidelines. Limit of detection and Limit of quantification of the method was found to be 2.93 $\mu$ g/ml and 8 $\mu$ g/ml shows that the developed method has adequate sensitivity. (r<sup>2</sup> > 0.99), %R.S.D of precision was found to be <2. The developed method was used for the stability, forced degradation studies. It can be used in the quality control and in-vitro dissolution of the drug. The proposed method is precise, economic, with high sensitivity and less retention time.

**Keywords:** Amlodipine Besilate, LOD & LOQ

#### **INTRODUCTION**

Amlodipine besylate 4R, S 3- ethyl 5-methyl 2-(2- amino – ethoxy methyl)-4 - (2-chlorophenyl)-1,4 dihydro – 6 –methyl pyridine 3, 5 dicarboxylate mono benzene sulphonate is a potent long acting calcium channel blocking agent. It is widely used for the treatment of hypertension as well as the stable and variant angina. It is more effective than beta blocker in the treatment of variant angina because it prevents and reverses the coronary spasms resulting in increased blood flow myocardial oxygen supply. It inhibits selectively the arterial vascular smooth muscle cell proliferation resulting in prevention of the progressive narrowing of the arteries<sup>1</sup>

Hypertension is the most common cardiovascular disease found in 20-30% population of the developed world. According to WHO, hypertension is a state of body in which systolic blood pressure is 150mm Hg more and diastolic pressure is 95mmHg or more. Hypertension may be classified into two types: Primary hypertension and Secondary hypertension. Primary hypertension is characterized by elevation of diastolic blood pressure, a normal cardiac output and an increase in peripheral resistance with a documented eitiology. Secondary hypertension is a type where etiology is known. It is secondary to some disorder.<sup>9</sup> Common disorders: Acute or chronic renal disease, Cushing's syndrome, Acromegali etc. (Joel GH, 1996 & Tripathi)<sup>2</sup>

Drug analysis plays an important role in the development of drugs their manufacture and therapeutic use pharmaceutical industries rely upon quantitative chemical analysis to ensure that the raw material used and the final product obtained meets the required specifications<sup>3</sup>. Because of therapeutic importance of AML, it is highly abundant drug; many methods have been developed for its determination of pharmaceutical dosage forms.<sup>10</sup> The aim of the present study is the stability indicating RP-HPLC method development and validation with less retention time, highly economic & with high sensitivity<sup>5</sup>

So here an attempt has been made to develop simple accurate rapid economic method for the determination of amlodipine by using HPLC method.<sup>6</sup>

## AIM AND OBJECTIVE

According to the literature survey it was found that various analytical strategies have been used for the qualitative and quantitative estimation of Amlodipine besylate in pharmaceutical preparations and stability indicating methods by various analytical strategies have been used for the qualitative non-aqueous titration, voltammetry and Reverse phase-high performance liquid chromatography (RP-HPLC)<sup>7</sup>.

In view of the need for a suitable method for routine analysis, attempts are being made to develop and validate simple, precise and accurate analytical method for the determination of Amlodipine besylate. For the determination of Amlodipine besylate HPLC method was adopted as an analytical tool to study the influence of different chromatographic conditions and to ensure that the compound of interest was well-separated in a faster elution time compared to previous methods. In light of these considerations, this work aimed to develop a new, simple, specific, accurate, viable and precise stability-indicating.

Validation of the method was done in accordance with ICH guidelines. The method was validated for parameters like accuracy, linearity, precision, specificity, sensitivity, robustness and system suitability. The proposed method may be suitable for the analysis in pharmaceutical quality control laboratories & also in in-vitro dissolution of the drug products.<sup>8</sup>

## Objective of the proposed work is to

- Develop new, simple, sensitive, accurate and economical analytical method for the determination of Amlodipine besylate.
- Validate the proposed method in accordance with ICH guidelines for the intended analytical application.

## **METHODOLOGY**

## Determination of Absorption Maxima by UV-Visible Spectrophotometry

## **Preparation of Stock solution:**

Accurately weighed and transferred about 10 mg of Amlodipine Besylate into a 10 ml volumetric flask, Dissolve the drug in 10 ml of given solvent system (methanol, acetonitrile, water+ methanol) gives the solution of 1000µg/ml

The solution was scanned in the range of 200-400 nm and from the spectrum, the  $\lambda_{max}$  of Amlodipine was found to be 230 nm.

## Assay of the sample preparations

## **Preparation of solutions**

Preparation of mobile phase: The mobile phase consisted of filtered and degassed mixture methanol: acetonitrile: water in the ratio (80:20:10).

## Preparation of standard stock solution of Amlodipine besylate

10 mg of standard amlodipine was weighed and transferred to a 10 ml volumetric flask and dissolved in mobile phase with required quantities in proportions and then kept in ultrasonicator for 5min. the volume was made upto the mark with methanol to obtain final concentration 1000µ.g/ml.

50µg/ml of AML. The solution was filtered through

0.5ml of aliquot was pipetted out

transferred to a volumetric flask. The volume was

made upto the mark with methanol to obtain a

the sample injector of HPLC system and the

chromatogram of blank, test and standard was

A 20µL volume of sample mix was injected into

solution with final concentration 50µg/ml.

and

0.2µ Millipore filter paper.

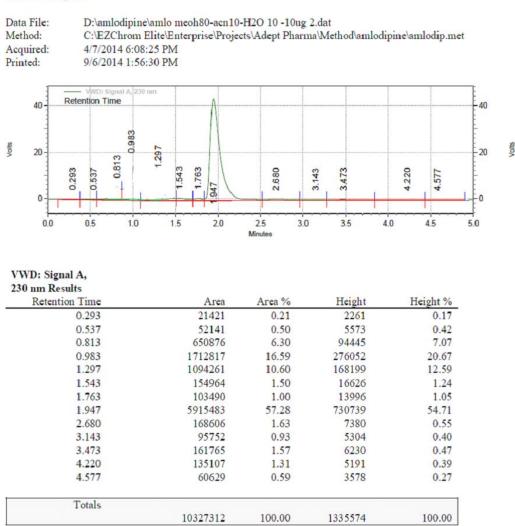
recorded.

#### Analysis of the marketed formulation (stamlo)

Twenty tablets were weighed and their average weight was determined and finely powdered. The powder equivalent to 5mg of AML was accurately weighed and transferred to 100ml volumetric flask and dissolved in 50ml of methanol and the flask was kept in ultrasonicator for 10 min. The flask was shaken and the volume was made upto the mark with the methanol to give a solution of

RESULTS

#### Area % Report



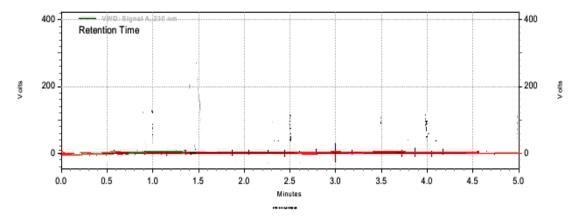
#### Observation

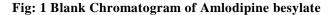
The retention time of Amlodipine besylate was 1.947 min. The peak was sharp with broad area & with no interference from other peaks .The system suitability parameters were passed.

#### Conclusion

The tailing factor was < 2.0, Resolution was optimum and Plate count was >2000, so this method is considered as the optimized method.

#### **Chromatograms of Amlodipine besylate**





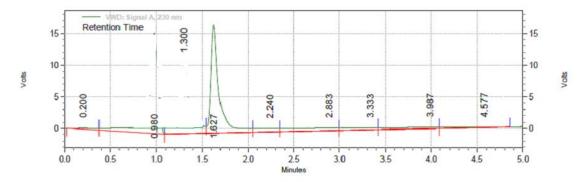
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 meoh80-acn10-H2O 10 -2ug new 8April.dat
 C:\EZChrom Elite\Enterprise\Projects\Adept Pharma\Method\amlodipine\amlodipine\amlodip.met

 Acquired:
 4/8/2014 3:14:40 PM

 Printed:
 6/16/2014 12:28:46 PM



Retention Time	Area	Area %	Height	Height %
0.200	61242	1.01	3155	0.41
0.980	1906970	31.45	267226	34.38
1.300	1356642	22.37	190347	24.49
1.627	1820865	30.03	287704	37.01
2.240	173204	2.86	9635	1.24
2.883	314650	5.19	7487	0.90
3.333	157265	2.59	5995	0.77
3.987	179319	2.96	3963	0.51
4.577	93179	1.54	1865	0.24
Totals				
	6063336	100.00	777377	100.00

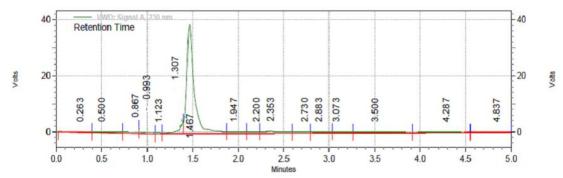


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## Area % Report

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meoh80-acn10-I	H2O 10 -5ug new 8April.dat
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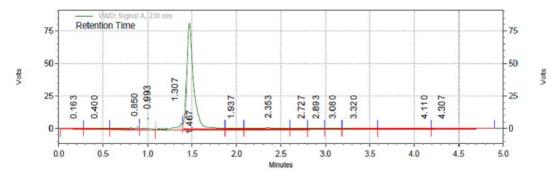
#### VWD: Signal A, 230 nm Results

250 nm Results				
Retention Time	Area	Area %	Height	Height %
0.263	58684	0.80	3792	0.32
0.500	123473	1.69	5408	0.46
0.867	221483	3.03	37067	3.12
0.993	786148	10.75	148579	12.50
1.123	24530	0.34	8025	0.68
1.307	1452719	19.86	262653	22.10
1.467	3607092	49.31	652652	54.92
1.947	139682	1.91	11451	0.96
2.200	89491	1.22	10380	0.87
2.353	196763	2.69	11593	0.98
2.730	92496	1.26	8515	0.72
2.883	118086	1.61	9071	0.76
3.073	87024	1.19	7327	0.62
3.500	176801	2.42	5677	0.48
4.287	115758	1.58	4760	0.40
4.837	24616	0.34	1506	0.13
Totals				
	7314846	100.00	1188456	100.00

## Fig: 3 Chromatogram of Amlodipine besylate 5ug/ml

#### Area % Report

Data File:	D:\HAB\amlodipine\Amlo\amlo meoh80-acn10-H2O 10 ug new 22April.dat
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Acquired:	4/22/2014 3:21:20 PM
Printed:	6/16/2014 12:48:02 PM



#### VWD: Signal A, 230 nm Results

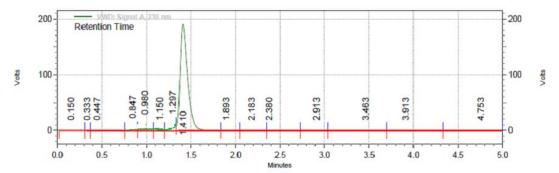
Retention Time	Area	Area %	Height	Height %
0.163	61436	0.52	4700	0.25
0.400	139661	1.18	7717	0.41
0.850	385521	3.27	46107	2.42
0.993	882217	7.47	143889	7.56
1.307	1412024	11.96	242623	12.74
1.467	7446749	63.08	1375513	72.24
1.937	198960	1.69	16172	0.85
2.353	430395	3.65	16620	0.87
2.727	129479	1.10	11903	0.63
2.893	122820	1.04	11049	0.58
3.080	114078	0.97	10032	0.53
3.320	182260	1.54	8413	0.44
4.110	188062	1.59	5034	0.26
4.307	112032	0.95	4435	0.23
Totals				
	11805694	100.00	1904207	100.00

Fig: 4 Chromatogram of Amlodipine besylate 10ug/ml

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#### Area % Report

Data File:	C:\EZChrom Elite\Enterprise\Projects\Adept Pharma\Method\amlodipine\amlo
meoh80-acn10-	H2O 10 -30ug 8April.dat
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Acquired:	4/8/2014 2:23:59 PM
Printed:	6/16/2014 12:36:00 PM



#### VWD: Signal A, 230 nm Results

Retention Time	Area	Area %	Height	Height %
0.150	38326	0.17	2269	0.06
0.333	15013	0.07	4086	0.11
0.447	156512	0.69	5671	0.15
0.847	320117	1.41	79741	2.10
0.980	1057960	4.67	207644	5.48
1.150	55692	0.25	10665	0.28
1.297	878263	3.88	211433	5.58
1.410	23043620	84.15	3215481	84.86
1.893	148559	0.66	12978	0.34
2.183	185265	0.82	11142	0.29
2.380	186141	0.82	9141	0.24
2.913	126199	0.56	6724	0.18
3.463	229083	1.01	5910	0.16
3.913	137652	0.61	4458	0.12
4.753	52685	0.23	1683	0.04
Totals				
	22631087	100.00	3789026	100.00

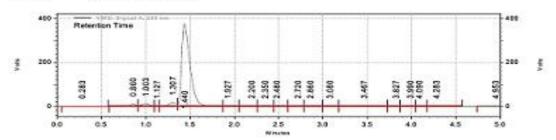
Fig: 5 Chromatogram of Amlodipine besylate 30ug/ml

#### Area % Report

VWD: Signal A,

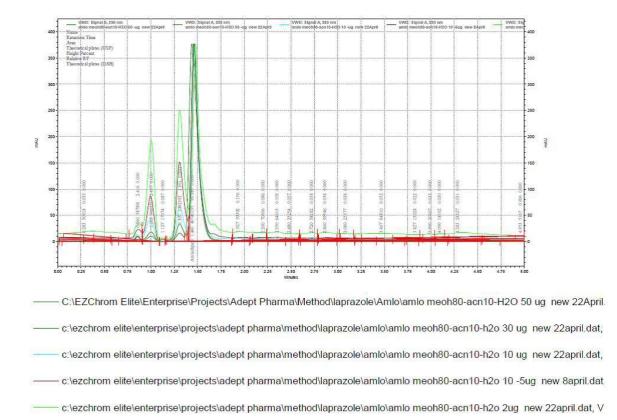
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Page 1 of 1
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Data File: Method: Acquired: Printed: D:/HAB/amlodipine/Amlo/amlo mooh80-aen10-H2O 50 ug\_new 22April.dat C:/EZChrom Elite/Enterprise/Projects/Adept Pharma/Method/amlodipine/amlodip.met 4/22/2014 3:36:13 PM 9/6/2014 1:45:34 PM



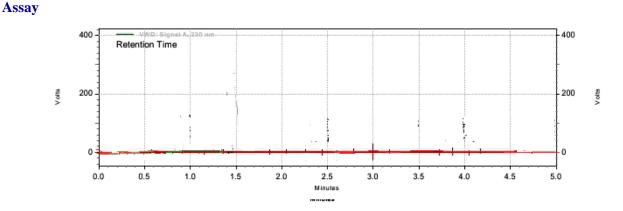
Retention Time	Area	Area %	Height	Height %
0.283	30918	0.07	2291	0.03
0.860	587891	1.33	169008	2,42
1.003	960351	2.17	171863	2.4
1.127	17074	0.04	6064	0.09
1.307	1392392	3.15	272167	3.89
1.440	40740195	92.04	6321783	90.3
1.927	93392	0.21	10938	0.1
2.200	70306	0.16	6027	0.0
2.350	64615	0.15	7170	0.1
2.480	35254	0.08	3993	0.0
2.720	38182	0.09	4056	0.0
2.860	39546	0.09	3937	0.0
3.080	25577	0.06	2662	0.0
3.467	84810	0.19	3632	0.0
3.827	13028	0.03	1526	0.0
3.990	20267	0.05	2325	0.0
4.090	14102	0.03	2116	0.0
4.283	28327	0.06	2160	0.0
4.953	5167	0.01	444	0.0
Totals	44261394	100.00	6994162	100.0

Fig: 6 Chromatogram of Amlodipine besylate 50ug/ml



#### Multiple calibration graph of amlodipine besylate







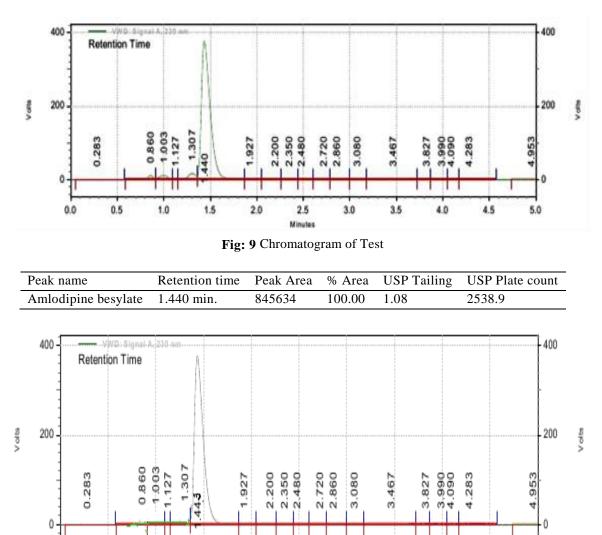


Fig: 10 Chromatogram of standard preparation

2.5

Minutes

3.0

3.5

4.0

4.5

5.0

Peak name	Retention time	Peak Area	% Area	USP Tailing	USP Plate count
Amlodipine besylate	1.443 min.	862111	100.00	1.07	2541.1

#### **Observation**

The retention time of Amlodipine besylate standard peak was 1.443 min.

0.5

1.0

1.5

2.0

0.0

The retention time of Amlodipine besylate was 1.440 min.

The system suitability parameters were evaluated from the standard chromatograms

#### System suitability parameters

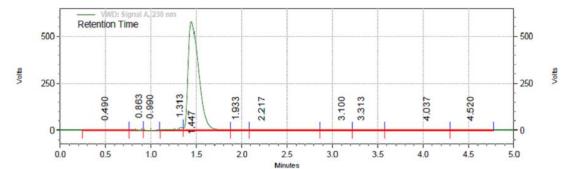
%RSD of Peak areas	:	NMT 2.0
Tailing factor	:	NMT 2.0
Theoretical Plates	:	NLT 2000

## **Degradation studies**

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## Area % Report

Data File:	C:\EZChrom Elite\Enterprise\Projects\Adept Pharma\Method\laprazole\Amlo\amlo
meoh80-acn1	0-H2O 10 new 24Apri lre.dat
Method:	C:\EZChrom Elite\Enterprise\Projects\Adept Pharma\Method\amlodipine\amlodip.met
Acquired:	4/24/2014 12:23:12 PM
Printed:	6/16/2014 1:45:57 PM



VWD:	Signal A,
230 nm	Results

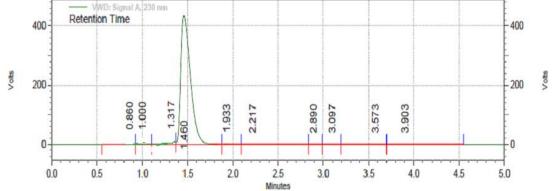
Retention Time	Area	Area %	Height	Height %
0.490	133809	0.16	4674	0.04
0.863	904171	1.11	241732	2.32
0.990	992297	1.21	178080	1.71
1.313	1359883	1.66	256030	2.46
1.447	77138164	94.32	9680291	92.87
1.933	230974	0.28	23805	0.23
2.217	541681	0.66	18201	0.17
3.100	156834	0.19	7905	0.08
3.313	112100	0.14	5977	0.00
4.037	168377	0.21	4139	0.04
4.520	49129	0.06	2241	0.02
Totals				
	81787419	100.00	10423075	100.00

Fig: 11 Chromatogram of Acidic Hydrolysis.

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## Area % Report

Data File:	C:\EZChrom Elite\Enterprise\Projects\Adept Pharma\Method\laprazole\Amlo\amlo
meoh80-acn1	0-H2O 10 new 24Apri lre.dat
Method:	C:\EZChrom Elite\Enterprise\Projects\Adept Pharma\Method\amlodipine\amlodip.me
Acquired:	4/24/2014 12:13:04 PM
Printed:	6/16/2014 1:48:39 PM



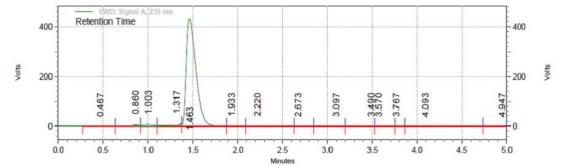
Retention Time	Area	Area %	Height	Height %
0.860	697493	1.23	182302	2.31
1.000	891154	1.57	155774	1.97
1.317	1166047	2.06	210930	2.67
1.460	52947841	93.44	7287334	92.39
1.933	177205	0.31	17569	0.22
2.217	395408	0.70	14017	0.18
2.890	50313	0.09	5578	0.07
3.097	63507	0.11	5375	0.0
3.573	137112	0.24	4703	0.00
3.903	136352	0.24	4207	0.05
Totals				
	56662432	100.00	7887789	100.00

#### Fig: 12 Chromatogram of Basic Hydrolysis.

#### Area % Report

VWD: Signal A,

Data File:	C:\EZChrom I	Elite\Enterprise\Projects\Adept Pharma\Method\laprazole\Amlo\amlo
meoh80-acn10	0-H2O 10	2ndnew 24Apri lre.dat
Method:	C:\EZChrom I	Elite\Enterprise\Projects\Adept Pharma\Method\amlodipine\amlodip.met
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Printed:	6/16/2014 1:4	9:29 PM

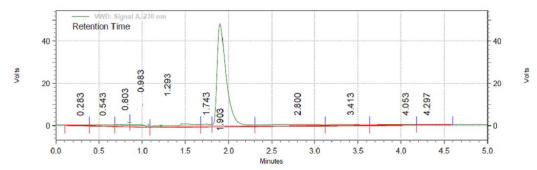


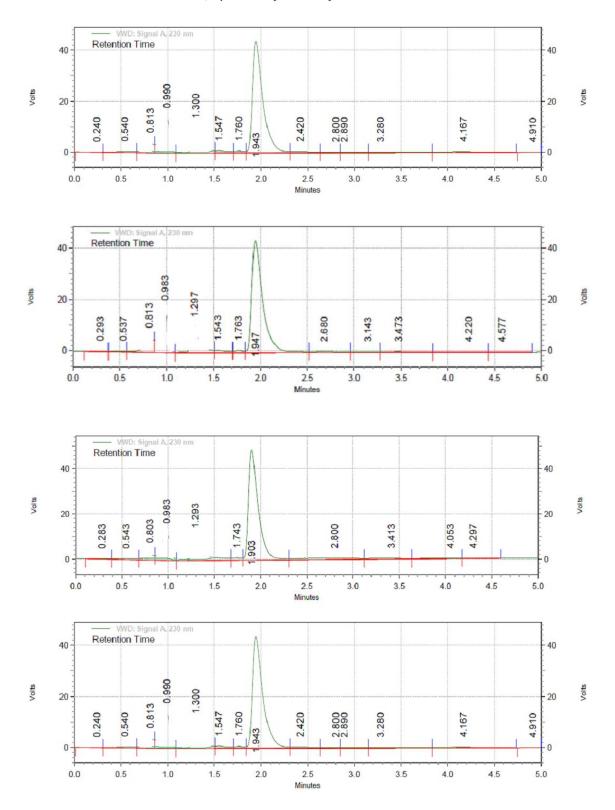
230 nm Results				
Retention Time	Area	Area %	Height	Height %
0.467	58756	0.10	3112	0.04
0.860	733590	1.29	184613	2.35
1.003	974530	1.71	174001	2.21
1.317	1153457	2.02	202239	2.57
1.463	53030970	93.07	7239724	92.03
1.933	181395	0.32	18272	0.23
2.220	331539	0.58	14592	0.19
2.673	89758	0.16	7069	0.09
3.097	124150	0.22	6224	0.08
3.490	97239	0.17	5029	0.06
3.570	59965	0.11	4833	0.06
3.767	22894	0.04	3609	0.05
4.093	117606	0.21	3181	0.04
4.947	4726	0.01	271	0.00
Totals				
	56980575	100.00	7866769	100.00

Fig: 13 Chromatogram of Oxidation.

## **METHOD VALIDATION**

## System suitability parameters





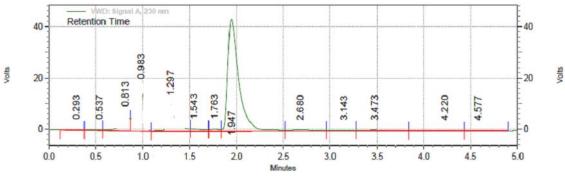


Fig: 14 Chromatograms of system suitabililty

Table: 1 Acceptance criteria for Amlodipine besylate.					
System suitability parameter	Acceptance criteria				
Relative Standard Deviation (%R.S.D)	% R.S.D should be <2				
Tailing factor	T should be $<2$				
Theoretical plate	In general N should be >2000				

Tables 2	System	suitability	tests for	Amlod	inine	hesulate
Table: 2	System	suitadinity	tests for	Aiiiiou	idine	besviate.

S.No	<b>Retention time</b>	%R.S.D	Tailing factor	%R.S.D	Theoretical plate	%R.S.D
	Mean±S.D		Mean±S.D		Mean±S.D	
1	1.947±0.0009	0.04	1.16±0.002	0.17	2725±16	0.6
2	$1.943 \pm 0.0008$	0.04	$1.10 \pm 0.002$	0.18	2719±30	1.1
3	$1.903 {\pm} 0.0008$	0.04	$1.60 \pm 0.002$	0.12	2724±20	0.7
4	$1.943 \pm 0.0008$	0.04	$1.10 \pm 0.002$	0.18	2719±30	1.1
5	$1.903 \pm 0.0008$	0.04	$1.60 \pm 0.002$	0.12	$2724{\pm}20$	0.7
6	$1.947 {\pm} 0.0009$	0.04	$1.16 \pm 0.002$	0.17	2725±16	0.6

## Observation

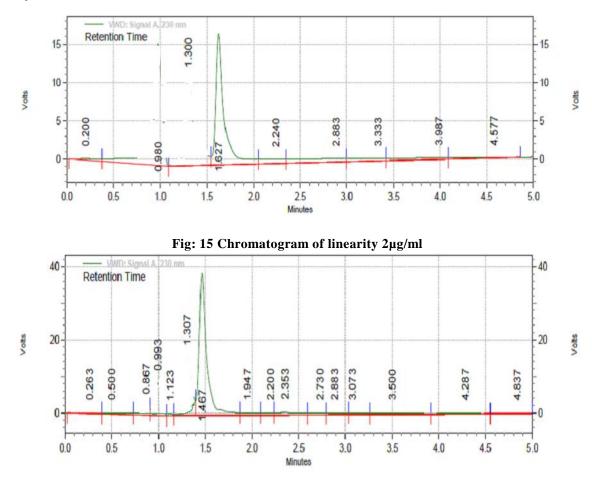
- % R.S.D for six replicate injections of peak area for Amlodipine Besylate standard preparation was found to be less than 1%
- Tailing factor for six Amlodipine Besylate peaks was found to be less than 2%
- Number of Theoretical plates for six

Amlodipine Besylate was found to be more than 2000

#### Inference

All the system suitability parameters were satisfied, thus system suitability test was passed

Linearity



#### Fig: 16 Chromatogram of linearity 5µg/ml

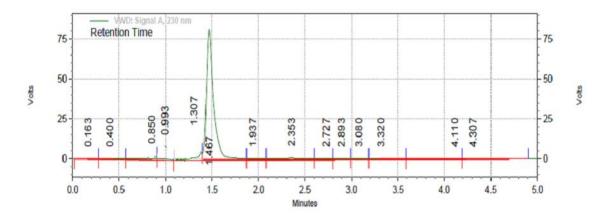


Fig: 17 Chromatogram of linearity 10µg/ml

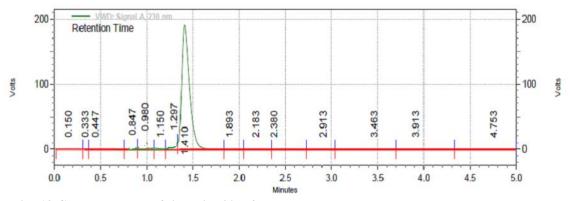


Fig: 18 Chromatogram of linearity 30µg/ml

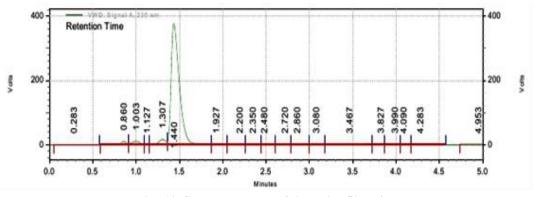


Fig: 19 Chromatogram of linearity 50 µg/ml



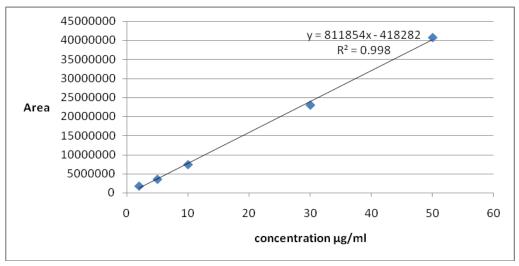


Fig: 20 Linearity curve

<b>TABLE.</b> J FEAK ALEAS TOT LINEALITY SOLUTIONS OF ANNOUTPINE DESY.	<b>Table: 3</b> Peak areas for Linearity solutions of A	Amlodipine Besylate
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S.no	Concentration	Area
1	2	1820865
2	5	3607092
3	10	7446749
4	30	23043620
5	50	40740195

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#### Linearity

Slope: 811855 Intercept: 418282 Linearity range: 2-50 Correlation coefficient: 0.9992

## Observation

The straight line equation for the calibration curve was found to be y=811855x + 418282

#### Precision

#### **Intra-day Precision**

Correlation co-efficient (r<sup>2</sup>) was found to be 0.9992

#### Inference

Linearity was observed with in the range of 2- $50\mu$ g/ml for Amlodipine Besylate and r<sup>2</sup> was >0.99 hence the method is said to be linear.

Table: 4 Results of Intra-day Precision						
Concentration	Set-1	Set-2	Set-3	Mean±S.D	%R.S.D	
2	1820865	1803259	1818923	1814349±9653.18	0.5	
10	7446749	7425049	7432058	7434618.67±11074.3	0.14	
50	40740195	40405829	40655591	40600538.3±173848.3	0.4	

#### **Inter-day precision**

Table: 5 Results of inter-day precision.

				1	
Concentration	Set-1	Set-2	Set-3	Mean ±S.D	%R.S.D
	(Day -1)	(Day 2).	(Day 3)		
2	1820284	1818695	1818258	1819079±1066.18	0.05
10	7429054	7426086	7431177	7428772±2557.16	0.03
50	40646919	40644944	40641979	40644614±2486.47	0.01

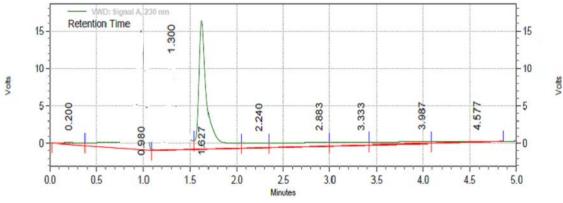
#### Observation

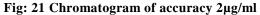
The % R.S.D of peak areas of Amlodipine Besylate solution were found to be in the range of 0.14 - 0.5 and 0.01 -0.05 for intra-day and interday precision respectively.

#### Inference

The %R.S.D values were found to be below 2% hence the method is said to be precise.

## Accuracy





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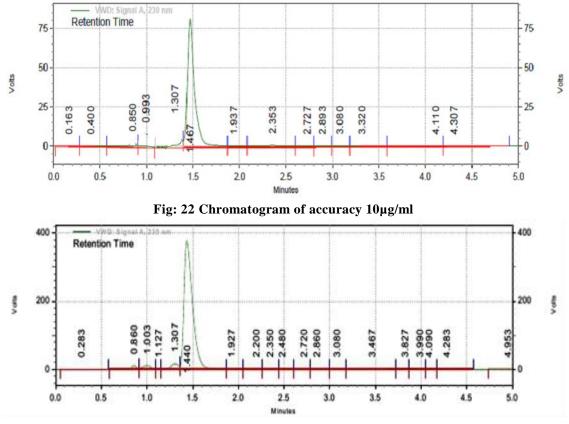


Fig: 23 Chromatogram of accuracy 50 µg/ml

Table: 6 % Recovery data for Amlodipine besylate.							
Drug recovered	% recovery	Area	Mean	S.D			

Amount	Amount	Drug recovered	% recovery	Area	Mean	S.D	%R.S.D
Present	Added						
2	50	36839	100 + 0.08	42597899	42561119.3	54126.8	0.13
				42586492			
				42498967			
10	30	12320	100+0.02	48199264	48191584.67	91408.25	0.189
				48096579			
				48278911			
50	50	12734	100+0.02	63796549	63770393.67	25466	0.03
				63768954			
				63745678			

#### **Observation**

The recovery results indicate that the test method has an acceptable level of accuracy

#### Inference

The mean% recovery of Amlodipine Besylate was found to be in the range of 100+0.02 to100+0.08 hence the method is said to be accurate.

The %R.S.D values were found to be below 2% hence the method is said to be accurate.

#### **Specificity**

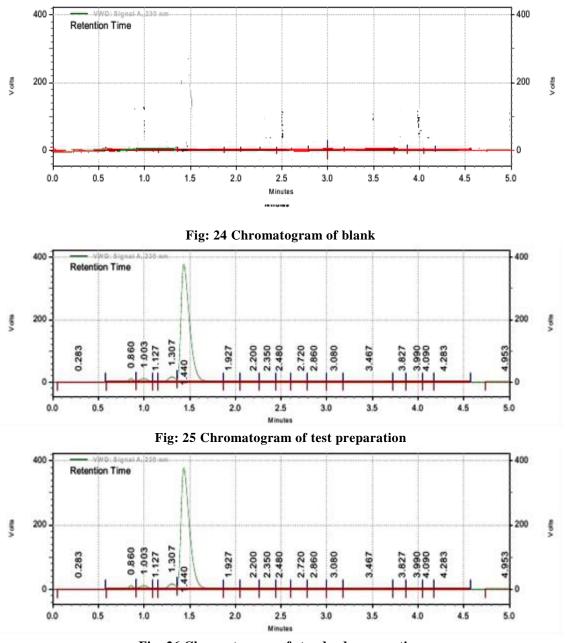


Fig: 26 Chromatogram of standard preparation

## Observation

No interference was observed in the blank chromatogram at the retention times of standard and sample preparation of Amlodipine Besylate.

#### Interference

The method is found to be specific for the estimation of Amlodipine Besylate.

## **Limits of Detection**

LOD  $\mu g/ml = 3.3 \times \sigma/S$ From the results it was observed that

#### $\sigma = 721807$ , S= 811855

Where  $\sigma$  is the standard deviation of the response and S is the slope of the calibration.

#### Result

The Limits of detection for Amlodipine Besylate was found to be 2.93µg/ml

## **Limits of Quantitation**

LOQ  $\mu$ g/ml = 10× $\sigma$ /S From the results it was observed that  $\sigma$  = 721807, S= 811855

Where  $\sigma$  is the standard deviation of the response and S is the slope of the calibration.

#### **Robustness**

Effect of variation in mobile phase

#### Result

The Limits of quantitation for Amlodipine Besylate was found to be 8µg/ml

Table: 7 Data for variation in mobile phase							
Mobilephase	Retention	%R.S.D	Tailing factor	%R.S.D	Theoretical plate	%R.S.D	
ACN %level							
10%	$1.947 \pm 0.00957$	0.4	$1.16\pm0.002$	0.17	2725±16	0.5	
20%	$1.903 \pm 0.00957$	0.4	$1.67 \pm 0.002$	0.19	$2724 \pm 20$	0.7	
40%	$1.787 {\pm} 0.0008$	0.3	$1.67 \pm 0.002$	0.19	2719±30	1.1	
10.5%	$1.947 {\pm} 0.00957$	0.4	$1.16\pm0.002$	0.17	2725±16	0.5	
9.5%	$1.947 \pm 0.00957$	0.4	$1.16 \pm 0.002$	0.17	2725±16	0.5	

#### **Observation**

The %R.S.D values were found to be within the limits

#### Effect of variation of flow rate

Table: 8 Data for variation in flow rate

Flowrate	<b>Retention time</b>	%R.S.D	Tailing factor	%R.S.D	theoretical plate	%R.S.D
1ml/min	$1.947 \pm 0.00957$	0.4	$1.16\pm0.002$	0.17	2725±16	0.5
0.9ml/min	$1.9473 {\pm} 0.00957$	0.4	$1.163 \pm 0.002$	0.17	2724±7	0.2
1.1ml/min	$1.9469 \pm 0.00957$	0.5	$1.161 \pm 0.002$	0.17	2726±20	0.7

#### Observation

The %R.S.D values were found to be within the limits

#### Effect of variation of temperature

#### Inference

Inference

The %R.S.D values were found to be below 2%, hence the method is said to be robust.

The %R.S.D values were found to be below 2%,

hence the method is said to be robust.

Table: 9 Data for variation in Temperature						
Temperature	<b>Retention time</b>	%R.S.D	Tailing factor	%R.S.D	theoretical plate	%R.S.D
35°c	$1.947 \pm 0.00957$	0.4	1.16±0.002	0.17	2725±16	0.5
32°c	$1.947 {\pm} 0.00957$	0.4	$1.16\pm0.002$	0.17	2725±16	0.5
38°c	$1.947 {\pm} 0.00957$	0.4	$1.16\pm0.002$	0.17	2725±16	0.5

#### Observation

The %R.S.D values were found to be within the limits

#### Inference

The %R.S.D values were found to be below 2%, hence the method is said to be robust.

## **CONCLUSION**

For routine analytical estimation of the drugs, it is desirable to establish methods capable of analyzing huge number of samples in a short period with good robustness, accuracy and precision.

The objective of the proposed work was to appropriate method for the develop an determination of stability indicating Amlodipine Besylate by RP-HPLC and to validate the developed method according to ICH guideline and applying the same method for use in the analysis of quality control samples in pharmaceutical industry

As there is no official method available in IP, BP &USP for the estimation of Amlodipine, so attempts were made to develop by which the amount of drug presents in the sample can be quantified,With high sensitivity& low retention time.

In the proposed RP-HPLC method, the parameters were optimized to obtain suitable conditions for the analysis of Amlodipine besylate. Initially various mobile phase compositions were tried. Mobile phase and flow rate selection was based on peak parameters (fronting, tailing, theoretical plates, capacity or symmetry factor), run time and resolution. The method with methanol: water: acetonitrile (80:10:10) mobile phase at flow rate of 0.1 ml/min was found to be optimum.

The optimum wavelength for detection was 230 nm at which better detector response for Amlodipine besylate was obtained. The retention time for Amlodipine was found to be 1.5min. To ascertain the effectiveness of the system used,

system suitability tests were carried out on freshly prepared stock solution and the results met with acceptance criteria. The calibration was linear at concentration of  $2-50\mu$ g/ml with correlation coefficient of 0.9992.

No interference was seen due to mobile phase solvents at the retention time of Amlodipine which confirms that the method was specific. The limit of detection and limit quantitation for Amlodipine were found to be  $2.93\mu$ g/ml & $8\mu$ g/ml which specify the method's sensitivity.

The values of %R.S.D 2% indicate that the method was precise. The mean recoveries were found to be in the range of 100+0.02 to100+0.08 which indicates that the method is accurate. Method robustness was calculated by alternation of flow rate and mobile phase composition. The method was robust as the %R.S.D was below 2.0%.

The proposed method was validated in accordance with ICH parameters and the applied for analysis of the same in marketed formulations.

Finally, it can be concluded that the proposed method was found to be accurate, precise, robust, specific and sensitive and can be successfully applied for the analysis of Amlodipine besylate.

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